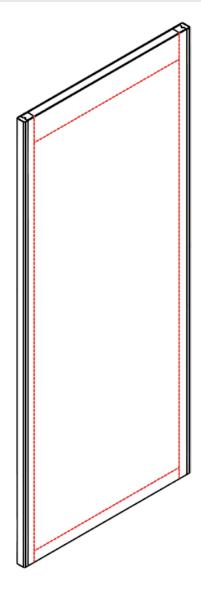
PRODUCT DATA SHEET

Non-Rated Lightweight Core (FC5-NR) Bonded Lightweight Core, 5-Ply Construction

	Single Swing	Pair or Double Egress
Core Type & Standards	Composite: WDMA "Standard Duty" *Meets WDMA "Extra Heavy Duty" for TM-6, TM-7, TM-8	
Complies with CARB Phase I &	k II Emission Standards	
Maximum Sizes	4′3″ × 8′0″	8′6″ x 8′0″
Protection Plates	Up to 48" (above bottom of door)	
Door Thickness	1-3/4" (+/- 1/16")	
WDMA Prefit Tolerance	Width: (+/- 1/32") Height & Thickness: (+/- 1/16")	
Weight	2.30lb/ft2 (3070 Door = 48lbs) (4070 Door = 61lbs)	
Crossband	High Density FSC Fiberboard	
Blocking	(Standard) 5" top rail; 1" Bottom Rail; 1" Fixed Internal Stiles; Lock Blocks (Additional blocking upon request)	
Assembly Adhesive	Face: Type I (waterproof); Core: Type II (waterresistant)	
Replaceable Edge Stiles & Covers	Field Replaceable SCL Stiles. Acrovyn and/or 20GA #4 finish Stainless Steel Replaceable Covers	
Replaceable Edge Profile	Beveled, Square, Radius	
Lites	5" from edges, 1-1/2" from hardware or additional cutouts	
Max Lite Cutout Area	Up to 40% of door area. (If exceeded, SCL core required)	
Lite Frames	Metal – Painted, Wood Veneered, Acrovyn Wrapped	
Glazing	No restrictions	
Louvers	Up to 24" x 24"; 10" From Bottom of Door & 1-1/2" From Hard- ware or Additional Cutout	
Electronic Options	Not Available	
Hinges	Mortised, Surface & Continuous	
Pivots	Center hung & offset w/ intermediate	
Sliding Door Compatible	Yes	
Locks	Mortise & Cylindrical	
Exit Devices	Not Available	
Concealed Vertical Rod	Not Available	
Flushbolts	Must Be Extension Type (Metal Door)	
Closing Devices	Mortised or Surface Mounted	
Door Bottoms	Mortised or Surface Mounted	
Transoms	Available	

(Surface mounted hardware shall be through-bolted)









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