

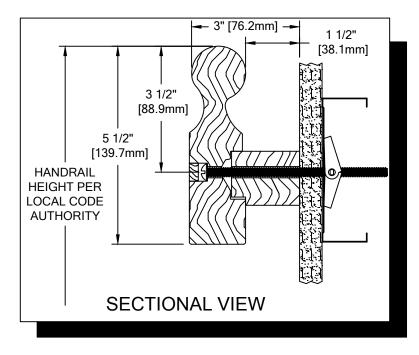
#### PLEASE READ

PLEASE READ THESE INSTRUCTIONS THOROUGHLY PRIOR TO BEGINNING THE <u>AW-10CCB HANDRAIL</u> INSTALLATION!

THIS INSTRUCTION SHEET IS INTENDED TO PROVIDE A SPECIFIC GUIDE TO FOLLOW FOR THE INSTALLATION OF THIS <u>AW-10CCB HANDRAIL</u>. CONTAINED WITHIN IS THE TECHNICAL INFORMATION AND INSTALLATION TECHNIQUES REQUIRED TO COMPLETE AN EFFICIENT, NEAT AND LONG-LASTING INSTALLATION.

INSPECT ALL MATERIALS FOR DAMAGE OR MISSING PARTS. IF YOU DISCOVER DAMAGED OR MISSING MATERIALS, IN THE USA PLEASE NOTIFY THE FACTORY AT (800) 233-8493, AND IN CANADA (888) 895-8955 FOR CUSTOMER SERVICE.

AW-10CCB HANDRAIL MUST BE INSTALLED IN ACCORDANCE WITH THESE INSTRUCTIONS! FAILURE TO FOLLOW THESE INSTRUCTIONS MAY VOID ANY PRODUCT WARRANTIES AND RESULT IN AN UNSUCCESSFUL INSTALLATION. FOR SPECIFIC QUESTIONS REGARDING THE INSTALLATION OF THIS <u>AW-10CCB HANDRAIL</u> PLEASE CALL THE FACTORY IN THE USA AT (800) 233-8493 OR EMAIL IWPTECHSUPPORT@C-SGROUP.COM. IN CANADA CALL (888) 895-8955.



#### IMPORTANT NOTES

- 1. DUE TO WOOD BEING A NATURAL PRODUCT, COMPONENTS MAY GROW AND SHRINK AT DIFFERENT RATES. BECAUSE OF THIS, C/S HAS DESIGNED THIS HANDRAIL TO UTILIZE A BEVEL AS SHOWN IN THESE INSTRUCTIONS (SEE FIGURE 1). <u>THIS BEVEL MUST BE</u> <u>APPLIED AT ALL WOOD JOINTS</u>.
- 2. DUE TO THE NATURE OF WOOD, COMPONENT COLORS MAY VERY. SORT WOOD COMPONENTS AND MATCH PARTS BY COLOR.
- 3. ALL LINEAL MATERIAL TO BE SUPPLIED IN STOCK LENGTHS. WOOD IN 7'-0" TO 12'-0" VARIABLE. THIS MATERIAL IS TO BE FIELD CUT USING QUALITY EQUIPMENT TO INSURE THAT ALL CUTS ARE SQUARE. WHEN CUTTING MATERIAL SECTIONS, C/S RECOMMENDS USING AN 80-100 TOOTH CARBIDE TIPPED SAW BLADE OR EQUIVALENT, TO MINIMIZE CHIPPING AND MAINTAIN JOINT ALIGNMENT.
- 4. ALL DIMENSIONS ARE TYPICAL.
- 5. FOR DRYWALL/PLASTER WALL CONSTRUCTION, IT IS RECOMMENDED FOR FASTENERS TO BE ENGAGED INTO METAL/WOOD STUDS TO MAINTAIN MAXIMUM PULLOUT STRENGTH. IF DURING INSTALLATION YOU ENCOUNTER SPECIAL WALL CONDITIONS THAT DO NOT ALLOW FOR DIRECT ATTACHMENT TO THE STUDS PLEASE CONSULT THE LOCAL AUTHORITY HAVING JURISDICTION.
- 6. INSTALL OUTSIDE CORNERS FIRST.
- 7. INSTALL LONGEST RUN OF HANDRAIL FIRST.
- 8. CONTINUOUS MOUNTING BRACKET SPLICES SHOULD NOT EXCEED 4" [101.6mm] FROM A MOUNTING BRACKET FASTENER.
- 9. THE DISTANCE BETWEEN A WOOD HANDRAIL SPLICE AND CONTINUOUS BRACKET SPLICE SHOULD BE STAGGERED 12" [304.8mm].
- 10. MATERIAL MUST REACH 65°F MIN. TO 75°F MAX. 24 HOURS PRIOR TO INSTALLATION. THIS IS ESSENTIAL TO MINIMIZE EXPANSION AND CONTRACTION OF MATERIAL.
- 11. MAY REQUIRE USE OF FIRE PUTTY WHEN INSTALLED ON FIRE WALL WITH TOGGLE BOLTS. REFERENCE INSTRUCTIONS <u>24FIREPUTTY</u> FOR FIRE PUTTY INSTALLATION.
- 12. THIS HANDRAIL REQUIRES A <u>MINIMUM</u> OF 2 FASTENERS PER UNIT. THE <u>MINIMUM</u> END CAP-TO-END CAP HANDRAIL LENGTH IS 12" [304.5mm].
- 13. FOR MORE INFORMATION ON AW-10CCB HANDRAIL SEE OUR WEBSITE AT www.c-sgroup.com

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# COMPONENTS & WALL FASTENERS



AW-10C WOOD HANDRAIL (24W607xxx)



AW-10CVB WOOD HANDRAIL (24W612xxx)



CONTINUOUS WOOD MOUNTING BRACKET (24W728xxx)



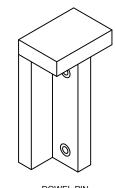
FACE PLUG (24W502xxx)



CORNER BLOCK (24W557xxx)



OPTIONAL FEATURE INSERT (24V012xxx)



DOWEL PIN DRILLING JIG (90H031010)

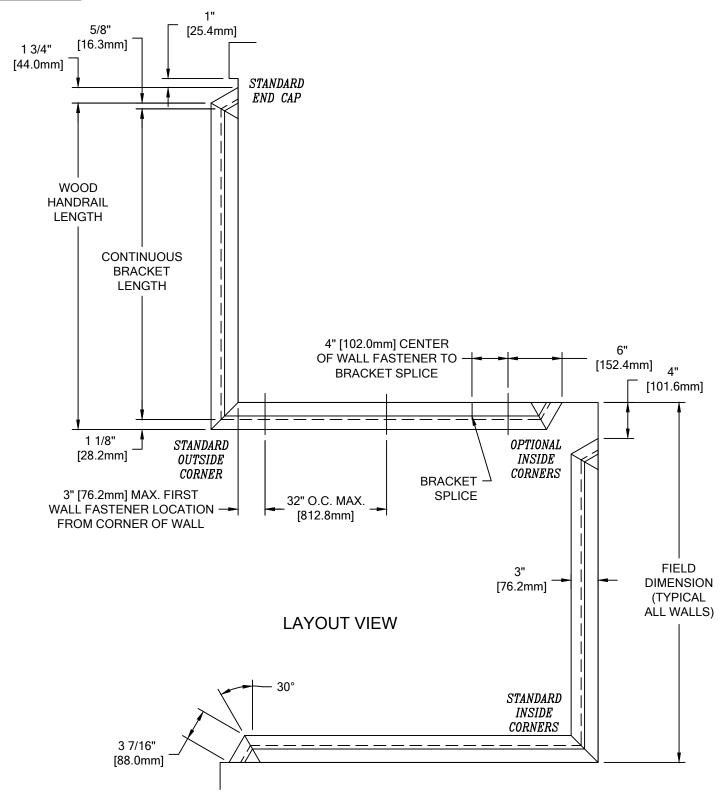
WALL CONDITION	SPECIFIED FASTENER	DRILL DIAMETERS		C/S PART
		WALL	RETAINER	NUMBER
STEEL STUD/GYPSUM WALL	1/4-20 X 5" ROUND HEAD BOLT WITH TOGGLE, AND LOCK WASHER	3/4"	9/32"	90H049002 90H006003
CONCRETE/CONCRETE BLOCK	#14 X 5" PHILLIPS RD HD ALL-PURPOSE SCREW	3/16"	9/32"	90H287002
WOOD STUD/GYPSUM WALL	#14 X 5" PHILLIPS RD HD ALL-PURPOSE SCREW	1/8"	9/32"	90H287002

**Construction Specialties**\*\*

24AW10CCB

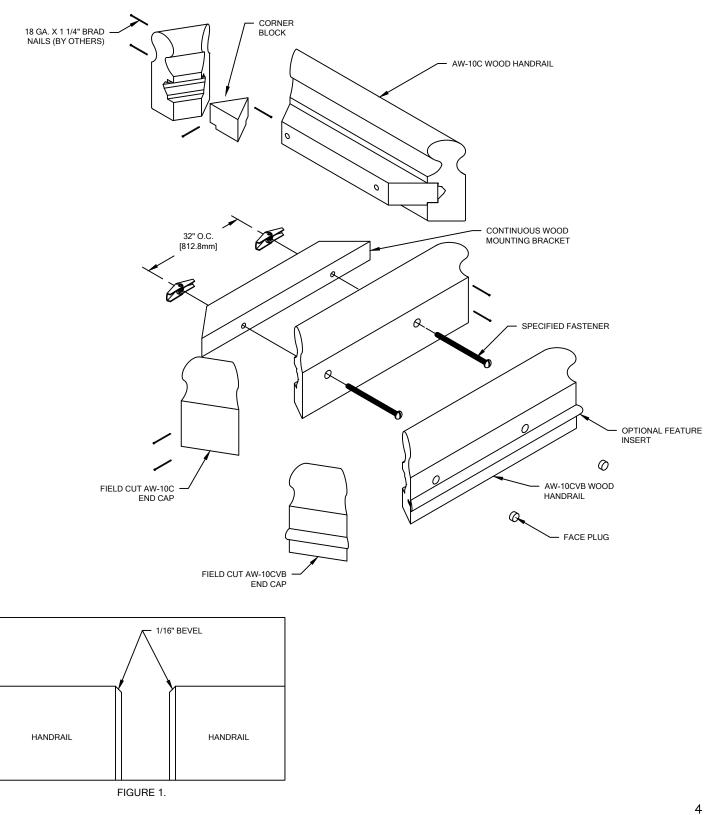
AW-10CCB HANDRAIL

# LAYOUT VIEW





# TYPICAL ASSEMBLY





TYPICAL ASSEMBLY

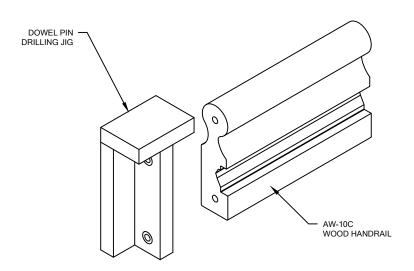
- 1. USE LOCAL CODE REQUIREMENTS AND ESTABLISH HANDRAIL HEIGHT ABOVE FINISH FLOOR. DEDUCT 3 1/2" [88.9mm] AND SNAP A CHALK LINE AT THAT HEIGHT. THIS MARKS THE LOCATION OF THE MOUNTING BRACKET FASTENERS.
- 2. CUT THE CONTINUOUS MOUNTING BRACKET TO LENGTH USING THE REQUIRED DEDUCTIONS (SEE LAYOUT VIEW). PRE-DRILL CLEARANCE HOLES FOR THE SPECIFIED WALL FASTENERS IN THE CONTINUOUS MOUNTING BRACKET 3" [76.2mm] FROM EACH END. REFERENCE CHART ON PAGE 2 FOR CORRECT DRILL DIAMETERS. ALL OTHER BRACKET HOLES MUST NOT EXCEED 32" [812.8mm] ON CENTER.

NOTE: IT IS RECOMMENDED THAT WOOD HANDRAIL AND WOOD CONTINUOUS MOUNTING BRACKET BE CUT WITH AN 80-100 TOOTH CARBIDE TIPPED SAW BLADE OR EQUIVALENT.

NOTE: IF YOUR ORDER IS A CUT-TO-SIZE JOB, GO TO STEP 3.

NOTE: IF YOUR ORDER IS A PRE-ASSEMBLED JOB, GO TO STEP 6.

- 3. TO DETERMINE THE HANDRAIL LENGTH, REFERENCE THE LAYOUT VIEW FOR DEDUCTIONS. ALL HANDRAIL ENDS THAT RECEIVE END CAPS ARE TO BE CUT AT A 60-DEGREE ANGLE ON THE HANDRAIL.
- 4. DUE TO THE COLOR MATCH, END CAPS ARE TO BE CUT FROM THE SAME HANDRAIL SECTION. CUT THE END CAPS PER INSTRUCTIONS ON THE FOLLOWING PAGE (STEPS 5a-5c).
- 5. ATTACH END CAPS TO THE HANDRAIL WITH WOOD GLUE (TITEBOND IS RECOMMENDED) AND TWO 18 GA X 1 1/4" BRAD NAILS. HANDRAILS THAT INTERSECT AT INSIDE OR OUTSIDE CORNERS ARE TO BE JOINED IN THE SAME MANNER. WIPE OFF ANY EXCESS GLUE. FILL BRAD NAIL LOCATIONS USING THE PUTTY STICK SUPPLIED IN THE TOUCH UP KIT. EASE THE MITERED JOINT EDGE BY ADDING A SMALL BEVEL TO ELIMINATE SHARP EDGES. RESTAIN THE SANDED EDGE WITH THE STAIN STICK SUPPLIED IN THE TOUCH UP KIT.
- 6. USING THE CONTINUOUS MOUNTING BRACKET AS A TEMPLATE, DRILL PILOT HOLES THROUGH THE HANDRAIL TO MARK WALL FASTENER LOCATIONS. USING THE PILOT HOLE IN THE FACE OF THE HANDRAIL, DRILL 1/2" [12.7mm] COUNTERBORE 1/2" [12.7mm] DEEP WITH 5/16" [7.9mm] DIAMETER CLEARANCE HOLES FOR THE FASTENERS.
- 7. MOUNT THE WOOD HANDRAIL AND CONTINUOUS MOUNTING BRACKET TO THE WALL USING THE APPROPRIATE FASTENERS. INSTALL FACE PLUGS USING WOOD GLUE TO COVER FASTENER LOCATIONS.



#### HANDRAIL SPLICE DRILLING JIG

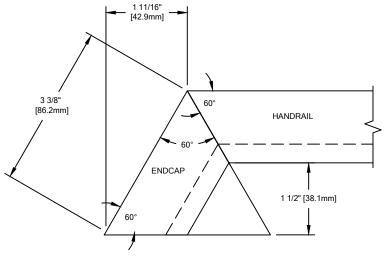
- 1. CUT HANDRAIL TO LENGTH. ALL SPLICE ENDS ARE TO BE CUT SQUARE. EASE FIELD CUT EDGES OF ALL WOOD COMPONENTS AND TOUCH UP USING ENCLOSED TOUCHUP KIT.
- 2. USE DRILL JIG TO PRE-DRILL CLEARANCE HOLES 7/8" DEEP INTO HANDRAIL USING A 5/16" DRILL BIT (90M039000).

NOTE: CONTINUALLY CLEAN OUT WOOD CHIPS AS THE PILOT HOLE IS BEING DRILLED.

- 3. APPLY WOOD GLUE INTO THE HOLES AND CUT SURFACE OF HANDRAIL (TITEBOND IS RECOMMENDED).
- 4. INSERT DOWELS INTO THE PRE-DRILLED CLEARANCE HOLES.
- 5. ALIGN DOWELS WITH MATING HANDRAIL CLEARANCE HOLES.
- 6. CHECK SEAM FOR TIGHT FIT BETWEEN SECTIONS OF HANDRAIL.



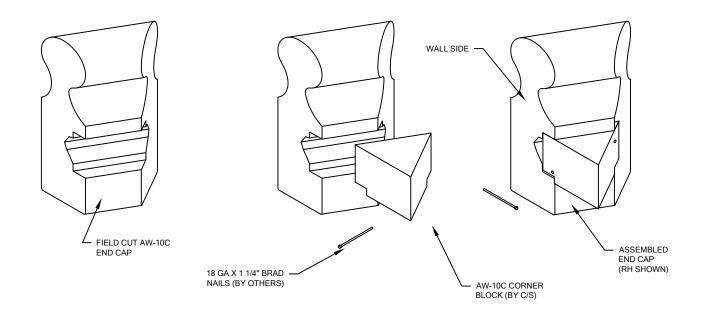




TOP VIEW

#### END CAP CUTTING INSTRUCTIONS

- 5a. FIELD CUT THE END CAP TO A FACE WIDTH 3 3/8" [86.2mm] LONG WITH 60° CUTS ON BOTH ENDS.
- 5b. GLUE (TITEBOND IS RECOMMENDED) CORNER BLOCK TO THE BACK SIDE OF THE END CAP. ALLOW 1/8" [3.2mm] PROTRUSION OF THE CORNER BLOCK FROM THE END CAP ON THE SIDE THAT MEETS THE WALL.
- 5c. USE TWO 18 GA X 1 1/4" BRAD NAILS TO FURTHER SECURE THE CORNER BLOCK TO THE END CAP ONCE THE GLUE STARTS TO CURE.





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