



P-RWAN HANDRAIL

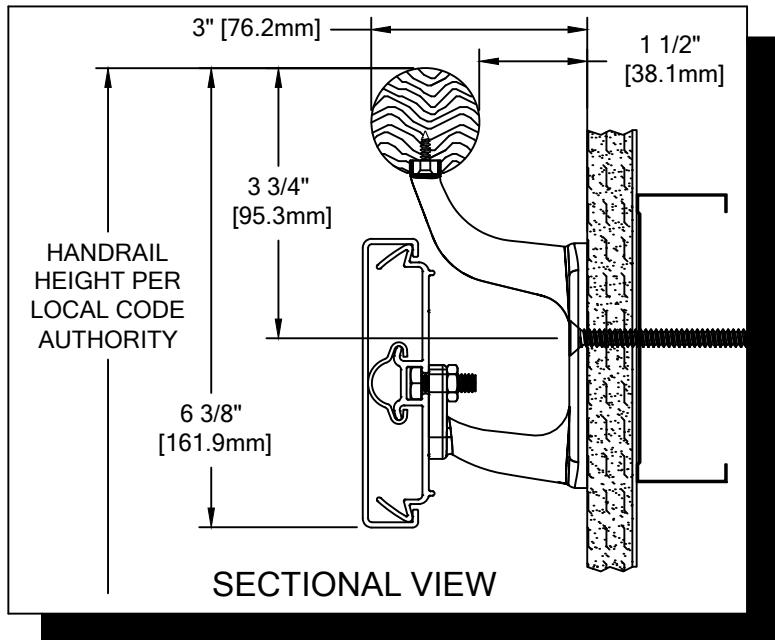
PLEASE READ

PLEASE READ THESE INSTRUCTIONS THOROUGHLY PRIOR TO BEGINNING THE P-RWAN HANDRAIL INSTALLATION!

THIS INSTRUCTION SHEET IS INTENDED TO PROVIDE A SPECIFIC GUIDE TO FOLLOW FOR THE INSTALLATION OF THIS P-RWAN HANDRAIL. CONTAINED WITHIN IS THE TECHNICAL INFORMATION AND INSTALLATION TECHNIQUES REQUIRED TO COMPLETE AN EFFICIENT, NEAT AND LONG-LASTING INSTALLATION.

INSPECT ALL MATERIALS FOR DAMAGE OR MISSING PARTS. IF YOU DISCOVER DAMAGED OR MISSING MATERIALS, IN THE USA PLEASE NOTIFY THE FACTORY AT (800) 233-8493, AND IN CANADA (888) 895-8955 FOR CUSTOMER SERVICE.

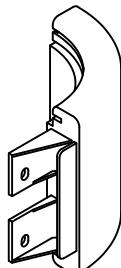
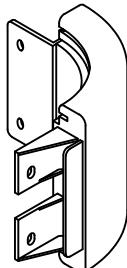
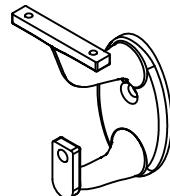
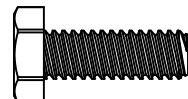
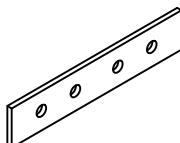
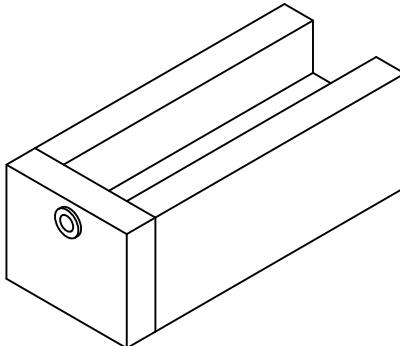
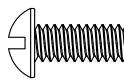
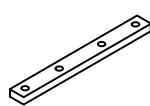
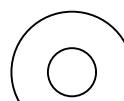
P-RWAN HANDRAIL MUST BE INSTALLED IN ACCORDANCE WITH THESE INSTRUCTIONS! FAILURE TO FOLLOW THESE INSTRUCTIONS MAY VOID ANY PRODUCT WARRANTIES AND RESULT IN AN UNSUCCESSFUL INSTALLATION. FOR SPECIFIC QUESTIONS REGARDING THE INSTALLATION OF THIS P-RWAN HANDRAIL PLEASE CALL THE FACTORY IN THE USA AT (800) 233-8493 OR EMAIL IPWTECHSUPPORT@C-SGROUP.COM. IN CANADA CALL (888) 895-8955.

IMPORTANT NOTES

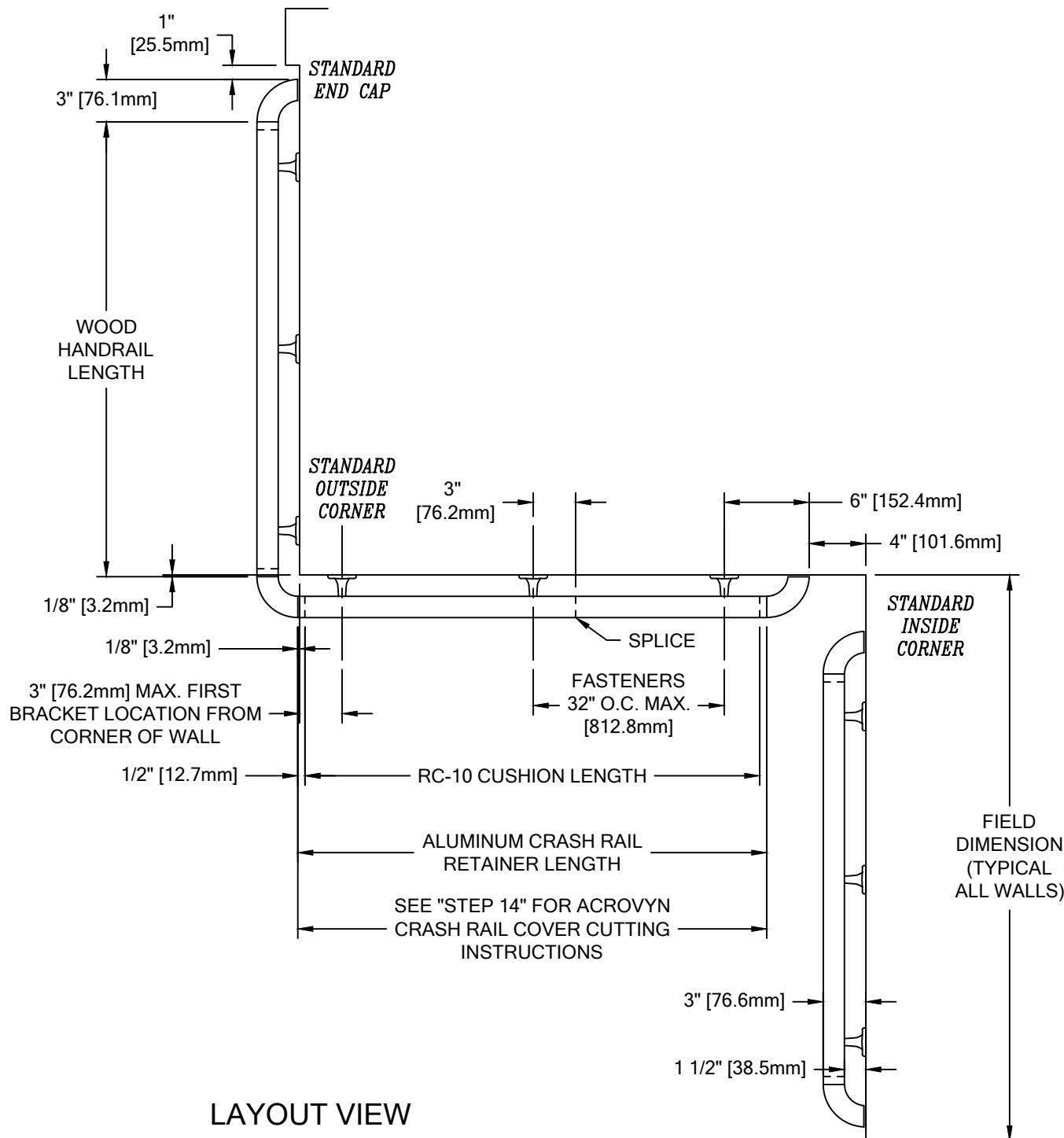
1. DUE TO WOOD BEING A NATURAL PRODUCT, COMPONENTS MAY GROW AND SHRINK AT DIFFERENT RATES. BECAUSE OF THIS, C/S HAS DESIGNED THIS HANDRAIL TO UTILIZE A BEVEL AS SHOWN IN THESE INSTRUCTIONS (SEE FIGURE 1). THIS BEVEL MUST BE APPLIED AT ALL WOOD JOINTS AND MUST MATCH FACTORY BEVEL ON END CAPS.
2. DUE TO THE NATURE OF WOOD, COMPONENT COLORS MAY VARY. SORT WOOD COMPONENTS AND MATCH PARTS BY COLOR.
3. ALL LINEAL MATERIAL TO BE SUPPLIED IN STOCK LENGTHS. WOOD IN 7'-0" TO 12'-0" VARIABLE, AND ALUMINUM AND ACROVYN IN LENGTHS UP TO 20'-0". THIS MATERIAL IS TO BE FIELD CUT USING QUALITY EQUIPMENT TO INSURE THAT ALL CUTS ARE SQUARE. WHEN CUTTING MATERIAL SECTIONS, C/S RECOMMENDS USING AN 80-100 TOOTH CARBIDE TIPPED SAW BLADE OR EQUIVALENT, TO MINIMIZE CHIPPING AND MAINTAIN JOINT ALIGNMENT.
4. ALL DIMENSIONS ARE TYPICAL.
5. FOR DRYWALL/PLASTER WALL CONSTRUCTION, IT IS RECOMMENDED FOR FASTENERS TO BE ENGAGED INTO METAL/WOOD STUDS TO MAINTAIN MAXIMUM PULLOUT STRENGTH. IF DURING INSTALLATION YOU ENCOUNTER SPECIAL WALL CONDITIONS THAT DO NOT ALLOW FOR DIRECT ATTACHMENT TO THE STUDS PLEASE CONSULT THE LOCAL AUTHORITY HAVING JURISDICTION.
6. INSTALL OUTSIDE CORNERS FIRST.
7. INSTALL LONGEST RUN OF HANDRAIL FIRST.
8. MATERIAL MUST REACH 65°F MIN. TO 75°F MAX. 24 HOURS PRIOR TO INSTALLATION. THIS IS ESSENTIAL TO MINIMIZE EXPANSION AND CONTRACTION OF MATERIAL.
9. MAY REQUIRE USE OF FIRE PUTTY WHEN INSTALLED ON FIRE WALL WITH TOGGLE BOLTS. REFERENCE INSTRUCTIONS 24FIREPUTTY FOR FIRE PUTTY INSTALLATION.
10. THIS HANDRAIL REQUIRES A MINIMUM OF 2 MOUNTING BRACKETS PER UNIT. THE MINIMUM END CAP-TO-END CAP HANDRAIL LENGTH IS 13 3/4" [349.3mm].
11. FOR MORE INFORMATION ON P-RWAN HANDRAIL SEE OUR WEBSITE AT www.c-sgroup.com.



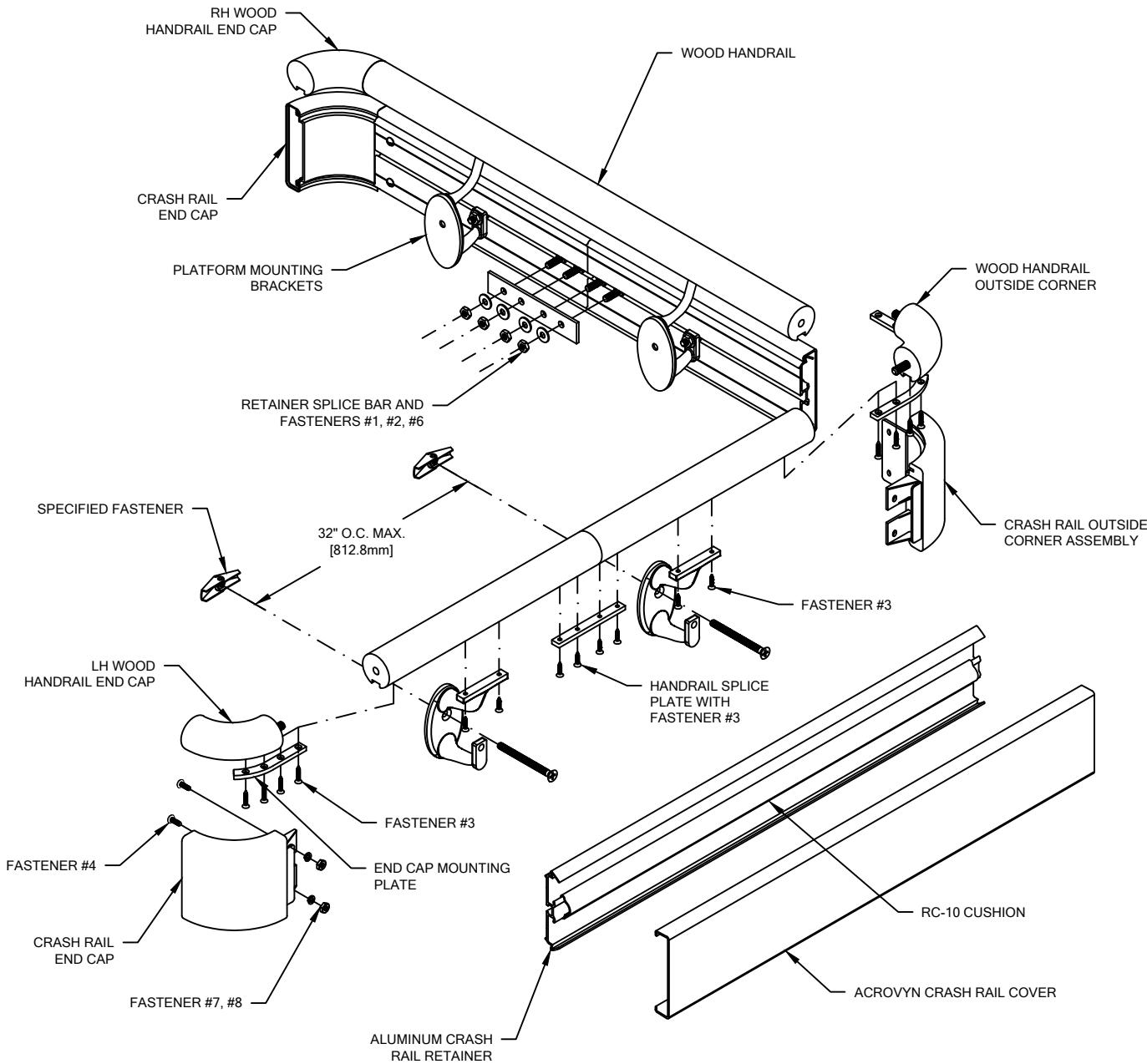
P-RWAN HANDRAIL

COMPONENTS & WALL FASTENERSWOOD HANDRAIL
(24W236xxx)RC-10 CUSHION
(24U967108H)ACROVYN CRASH RAIL COVER
(24U009xxx)
ACROVYN WOODGRAINS
AND BRUSHED METALS COVER
(24U616xxx)ALUMINUM CRASH
RAIL RETAINER
(24A294000)WOOD HANDRAIL ENDCAP
(RIGHT-HAND 24W238xxx SHOWN)
(LEFT-HAND 24W237xxx)
(OUTSIDE CORNER 24W239xxx)FASTENER #1
1/4" LOCK WASHER
(90H006003)FASTENER #2
1/4-20 HEX NUT
(90H010001)CRASH RAIL ENDCAP
(241129xxx)
ACROVYN WOODGRAINS
AND BRUSHED METALS END CAP
(24I959xxx)CRASH RAIL OUTSIDE
CORNER ASSEMBLYSTAINLESS STEEL
MOUNTING BRACKET
(24S160000)FASTENER #6
1/4-20 X 3/4" HEX
HEAD MACHINE SCREW
(90H008002)FASTENER #3
#6 X 5/8" S/S PHILLIPS
FLAT HEAD SMS
(90H231004)CRASH RAIL
RETAINER SPLICE BAR
(24I976000)DRILL JIG
(90H151010)FASTENER #7
#10 LOCK WASHER
(90H370002)FASTENER #4
#10-24 X 1/2" ROUND HEAD
SLOTTED MACHINE SCREW
(90H369002)HANDRAIL SPLICE
PLATE
(90H150010)FASTENER #8
#10 HEX NUT
(90H368002)FASTENER #5
1/4" FLAT WASHER
(90H007003)END CAP
MOUNTING PLATE
(90H142010)

WALL CONDITION	SPECIFIED FASTENER	DRILL DIAMETERS		C/S PART NUMBER
		WALL	RETAINER	
STEEL STUD/GYPSUM WALL	1/4-20 X 3" S/S FLAT HEAD BOLT WITH TOGGLE	3/4"	N/A	90H184002
CONCRETE/CONCRETE BLOCK	1/4" X 1 3/4" S/S FLAT HEAD MASONRY ANCHOR	3/16"	N/A	90H390000
WOOD STUD/GYPSUM WALL	#14 X 3" S/S PHILLIPS FLAT HEAD WOOD SCREW	7/32"	N/A	90H538004
20 GA. STEEL STUD/GYPSUM WALL (OSHPD)	1/4 - 20 X 3" S/S FLAT HEAD BOLT 1/4 - TOGGLE WING 3M MOLDABLE FIRE PUTTY	1/2"	N/A	90H063002 90H062004 90M012000
16 GA. MIN STEEL STUD AND 16 GA. MIN STEEL STRAPPING / GYPSUM WALL CONSTRUCTION REQUIRED (TEK SCREWS)	#14 X 3" PHILLIPS FLAT HEAD SELF DRILLING S/S TEK SCREW	N/A	9/32"	90H230003

**P-RWAN HANDRAIL**LAYOUT VIEW**LAYOUT VIEW**IMPORTANT NOTES

1. ALUMINUM RETAINER SPLICE SHOULD NOT EXCEED 3" [76.2mm] DISTANCE FROM A BRACKET.
2. THE DISTANCE BETWEEN A WOOD/ACROVYN SPLICE JOINT AND AN ALUMINUM RETAINER SPLICE JOINT SHOULD NOT BE LESS THAN 12" [304.8mm].

**P-RWAN HANDRAIL**TYPICAL ASSEMBLY



P-RWAN HANDRAIL

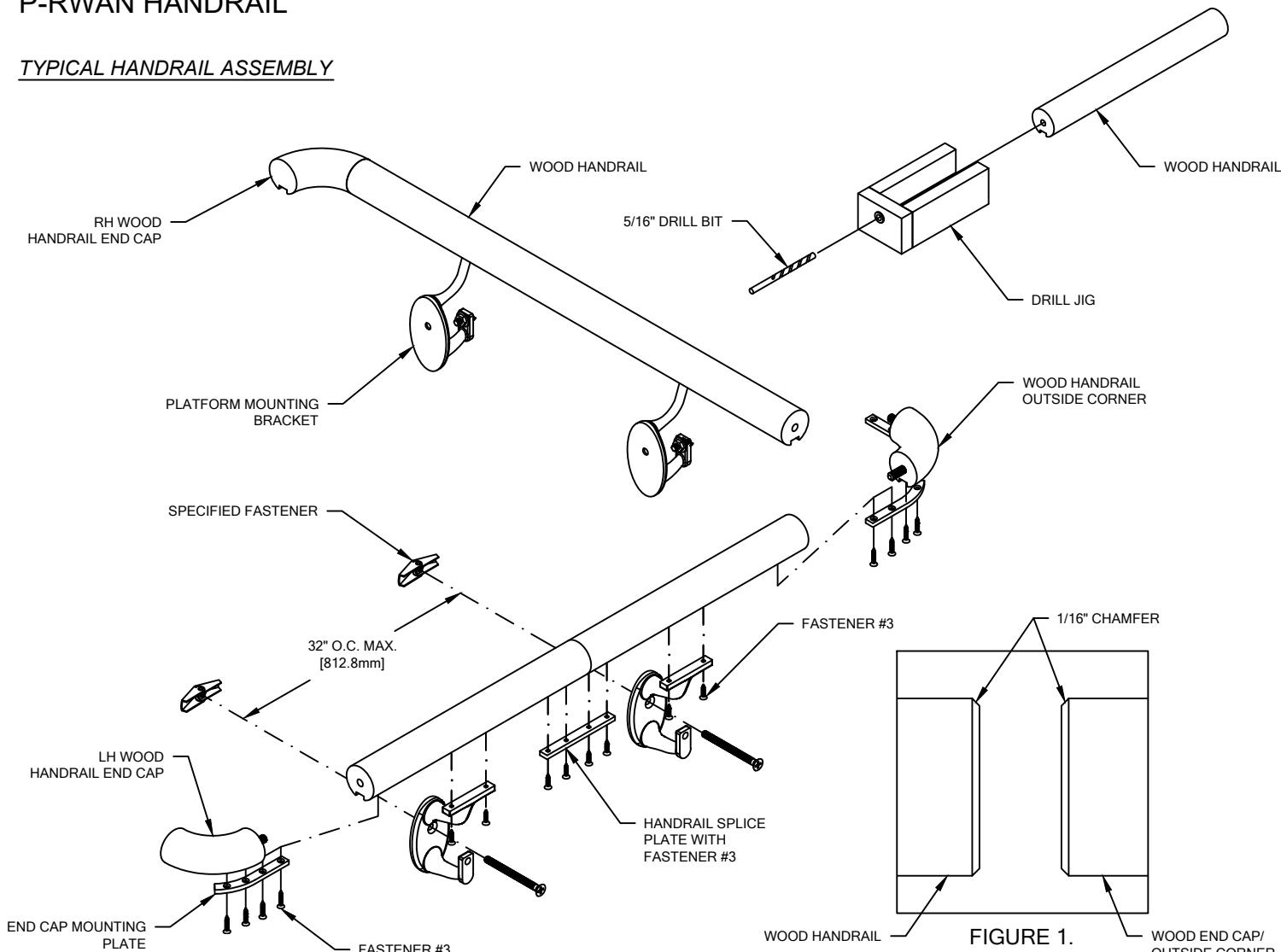
TYPICAL HANDRAIL ASSEMBLY

FIGURE 1.

1. USING "LOCAL CODE" REQUIREMENTS, ESTABLISH HANDRAIL HEIGHT ABOVE FINISH FLOOR. DEDUCT 3 3/4" [95.3mm] AND SNAP A CHALK LINE AT THAT HEIGHT. THIS MARKS THE LOCATION OF THE HOLE FOR THE MOUNTING BRACKET FASTENERS.
2. DRILL CLEARANCE HOLES IN WALL SURFACE FOR MOUNTING HARDWARE. REFERENCE CHART ON PAGE 2 FOR CORRECT DRILL DIAMETERS.

NOTE: SEE LAYOUT VIEW TO AID IN MOUNTING BRACKET LOCATION.

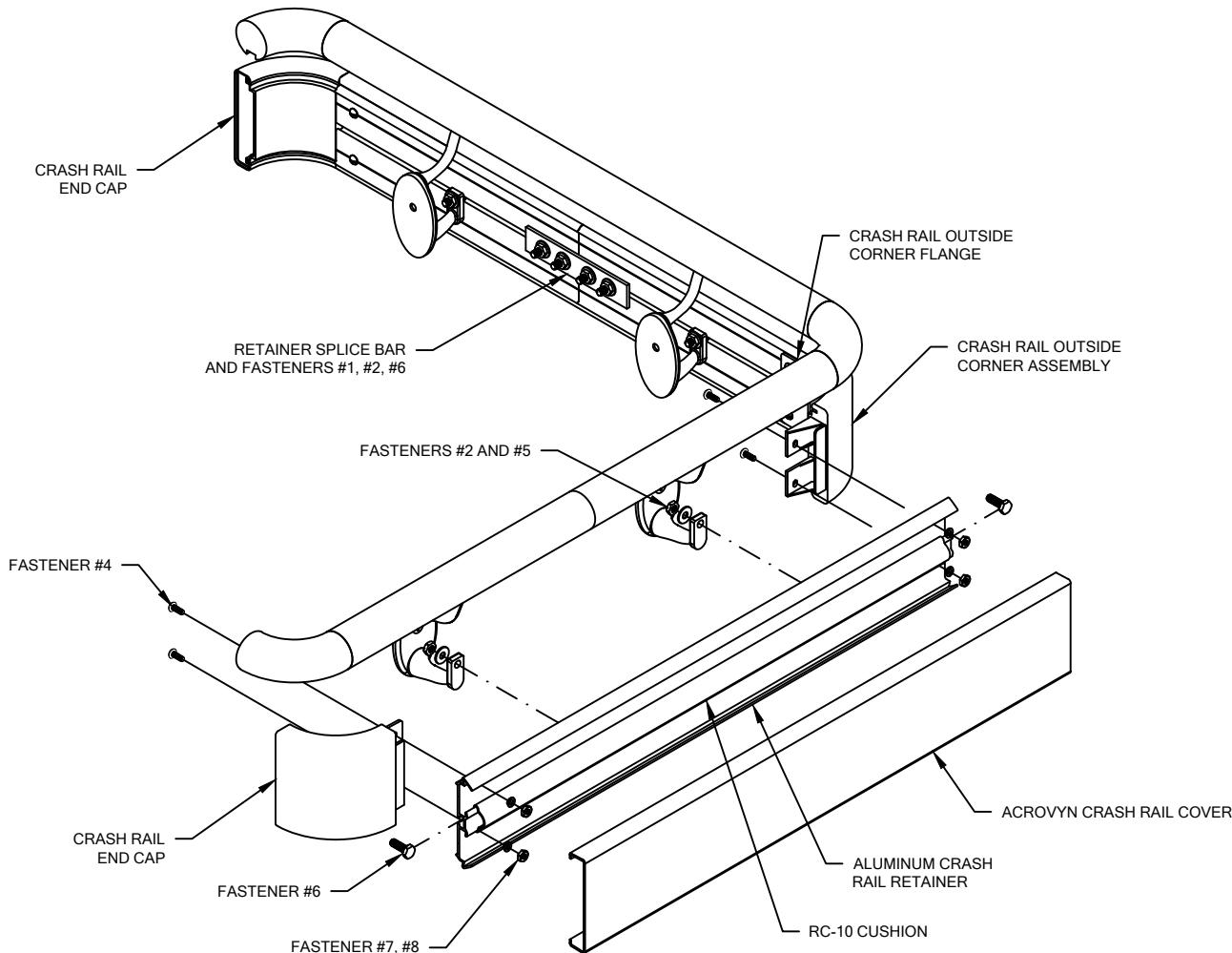
3. INSTALL MOUNTING BRACKETS USING APPROPRIATE FASTENERS. USE A LEVEL TO ENSURE THAT THE BRACKETS ARE LEVEL.
4. CUT THE WOOD HANDRAIL TO LENGTH USING THE REQUIRED DEDUCTIONS (REFERENCE LAYOUT VIEW). BEVEL THE HANDRAIL EDGES SLIGHTLY WITH 150 GRIT SANDPAPER TO MATCH THE WOOD END CAP BEVEL (SEE FIGURE 1 ABOVE). TOUCH UP SANDED EDGES WITH SUPPLIED STAIN MARKER.

NOTE: IT IS RECOMMENDED THAT WOOD HANDRAIL BE CUT WITH AN 80-100 TOOTH CARBIDE TIPPED SAW BLADE OR EQUIVALENT.

5. TO ENSURE PROPER ALIGNMENT OF HANDRAIL TO END CAP, USE THE END CAP DRILL JIG TO DRILL A HOLE FOR DOWEL PIN IN EACH END OF THE HANDRAIL. SEE ILLUSTRATION ABOVE:
 - LOCATE HANDRAIL TIGHT AGAINST DRILL JIG'S BOTTOM DRILL BUSHING.
 - DRILL 5/16" PILOT HOLE, 7/8" DEEP, IN EACH END OF THE HANDRAIL.
 - CONTINUALLY CLEAN OUT WOOD CHIPS AS THE PILOT HOLE IS BEING DRILLED.
6. ATTACH WOOD END CAPS TO WOOD HANDRAIL BY SLIDING THE END CAP DOWEL INTO THE ALIGNMENT HOLE IN THE HANDRAIL. BEFORE APPLYING WOOD GLUE, DRY FIT COMPONENTS TOGETHER TO DOUBLE CHECK FIT. APPLY WOOD GLUE INTO THE HOLE AND HANDRAIL SURFACE PRIOR TO END CAP INSERTION. TITEBOND WOOD GLUE IS RECOMMENDED FOR THIS APPLICATION. WIPE OFF ANY EXCESS GLUE.
7. ATTACH AN END CAP MOUNTING PLATE TO THE BOTTOM OF THE HANDRAIL AT THE END CAPS. USE THE MOUNTING PLATE AS A TEMPLATE TO DRILL 1/16" PILOT HOLES INTO THE WOOD HANDRAIL. FASTEN THE MOUNTING PLATE TO THE HANDRAIL AND END CAP/OUTSIDE CORNER WITH FOUR #6 X 5/8" PHILLIPS FLAT HEAD SHEET METAL SCREWS.
8. DRILL 1/16" PILOT HOLES INTO THE WOOD HANDRAIL FOR MOUNTING BRACKET ATTACHMENT. MOUNTING BRACKETS ARE TO BE LOCATED 3" [76.2mm] FROM EACH END OF THE WOOD HANDRAIL AND 32" [812.6mm] ON CENTER ALONG LENGTH, AS REQUIRED.
9. FASTEN THE WOOD HANDRAIL TO THE WALL BRACKETS IN SUCCESSION BY INSERTING TWO #6 X 5/8" PHILLIPS FLAT HEAD SHEET METAL SCREWS THROUGH THE UNDERSIDE OF THE BRACKET INTO THE WOOD HANDRAIL. CAUTION: OVER-TORQUEING MAY CAUSE THE FASTENERS TO STRIP.



P-RWAN HANDRAIL

TYPICAL CRASH RAIL ASSEMBLY

10. CUT THE CONTINUOUS ALUMINUM CRASH RAIL RETAINER TO LENGTH USING THE REQUIRED DEDUCTIONS (REFERENCE LAYOUT VIEW).

NOTE: IT IS RECOMMENDED THAT THE ACROVYN COVER AND ALUMINUM RETAINER BE CUT WITH AN 80-100 TOOTH CARBIDE TIPPED SAW BLADE OR EQUIVALENT.

11. CUT THE RC-10 CUSHION TO LENGTH NOTING REQUIRED DEDUCTIONS (SEE LAYOUT VIEW) AND INSTALL ONTO ALUMINUM RETAINER.

12. ATTACH CRASH RAIL END CAPS AND OUTSIDE CORNERS:

- SLIDE 1/4-20 x 3/4" HEX HEAD BOLTS IN THE RECEIVER SLOT OF THE CRASH RAIL FOR ALL WALL BRACKETS.
- USE CRASH RAIL END CAP AS A TEMPLATE TO DRILL CLEARANCE HOLES IN RETAINER.
- ATTACH END CAP/OUTSIDE CORNERS BY SLIDING THE END CAP ONTO THE END OF THE ALUMINUM RETAINER AND SECURING INTO POSITION USING TWO (2) #10-24 X 1/2" RD HD SLOTTED MACHINE SCREW WITH LOCK WASHER AND #10 HEX NUT AT EACH END CAP AND FOUR (4) AT EACH OUTSIDE CORNER.

NOTE: TO AID IN LOCATING THE END CAPS CORRECTLY, CUT A 4" [101.6mm] SECTION OF COVER FROM SCRAP AND SNAP IT ON THE RETAINER. LOCATE THE CAP SO IT ALIGNSS FLUSH WITH TOP AND BOTTOM OF THE COVER.

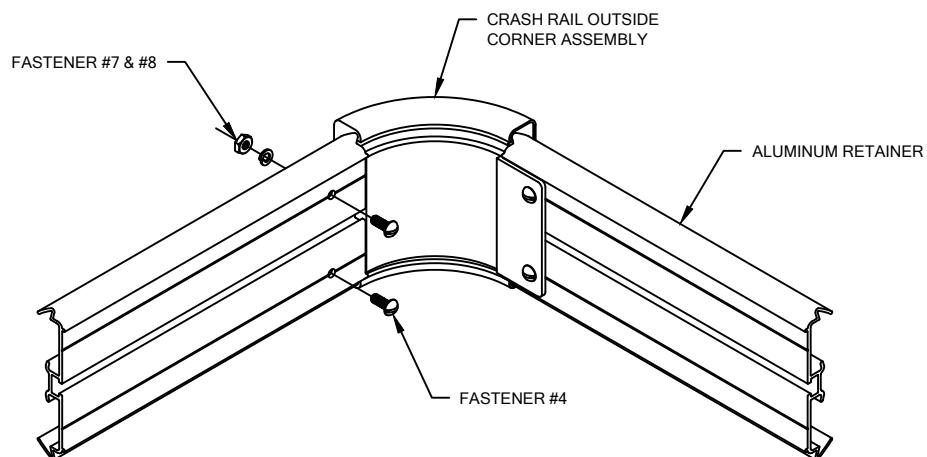
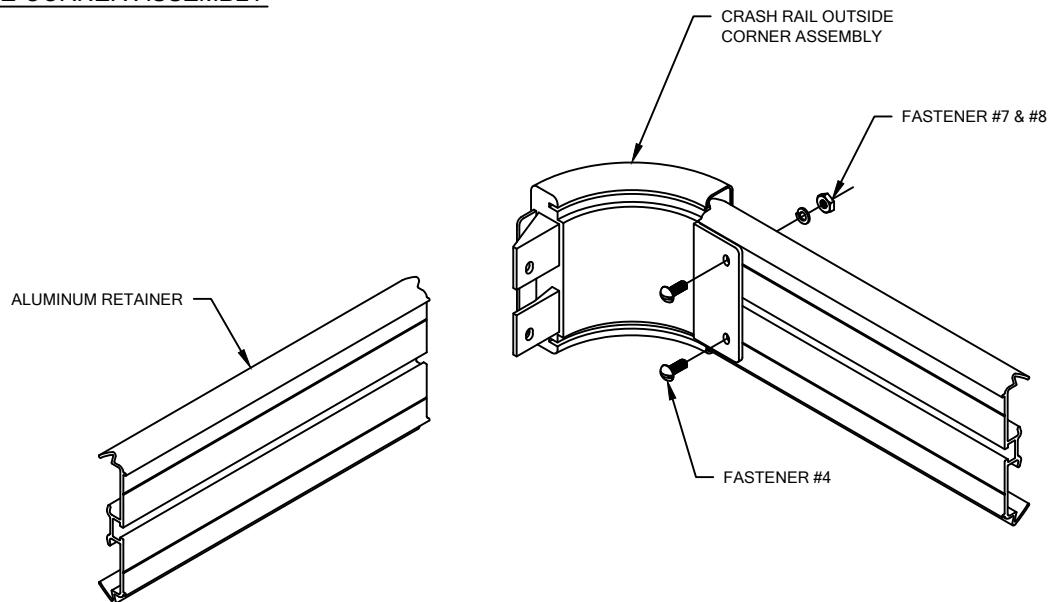
13. ATTACH THE ALUMINUM CRASH RAIL RETAINER TO THE WALL BRACKETS BY ALIGNING THE HEX HEAD BOLT WITH THE MOUNTING BRACKETS AND INSERTING THE HEX HEAD BOLT INTO THE MOUNTING BRACKET HOLE. PLACE A 1/4" FLAT WASHER AND 1/4-20 HEX NUT ONTO THE HEX HEAD BOLT AND TIGHTEN AS REQUIRED.

14. CUT THE ACROVYN COVER TO THE PROPER LENGTH. THE COVER LENGTH IS DETERMINED BY MEASURING THE DISTANCE BETWEEN THE INSTALLED END CAPS AND/OR OUTSIDE CORNER ASSEMBLIES.

NOTE: IT IS RECOMMENDED THAT THE ACROVYN COVER BE CUT SLIGHTLY LONGER (1/32" [0.8mm] UP TO 5'-0" [1.5m], 1/16" [1.6mm] OVER 5'-0" [1.5m]) THAN THE MEASURED DISTANCE. THIS ADDITIONAL LENGTH WILL PROVIDE FOR A TIGHTER COVER-TO-END CAP FIT.

15. STARTING AT ONE END, SNAP THE ACROVYN COVER ONTO THE RETAINER ALONG THE LENGTH OF THE CRASH RAIL.

NOTE: MANUFACTURER RECOMMENDS ALL PRINTED "PRODUCT IDENTIFICATION" ON THE REAR OF THE ACROVYN PROFILE SHALL BE ORIENTED IN THE SAME DIRECTION DURING INSTALLATION TO ENSURE PROPER ALIGNMENT AT SPLICE BUTT JOINTS.

**P-RWAN HANDRAIL**OUTSIDE CORNER ASSEMBLYOUTSIDE CORNER INSTALLATION

1. ATTACH ALL OUTSIDE CORNERS:

- USE OUTSIDE CORNER AS A TEMPLATE TO DRILL 7/32" PILOT HOLES IN RETAINER.
- ATTACH OUTSIDE CORNERS BY SLIDING THE CORNER ONTO THE END OF THE ALUMINUM RETAINER AND SECURING INTO POSITION USING FOUR (4) #10-24 X 1/2" RD HD SLOTTED MACHINE SCREWS WITH LOCK WASHER AND #10 HEX NUT AT EACH OUTSIDE CORNER.

NOTE: TO AID IN LOCATING THE OUTSIDE CORNERS CORRECTLY, CUT A 4" [101.6mm] SECTION OF COVER FROM SCRAP AND SNAP IT ON THE RETAINER. LOCATE THE CORNER SO IT ALIGNS FLUSH WITH THE TOP AND BOTTOM OF THE COVER.

NOTE: SOLID PORTION OF OUTSIDE CORNER FLANGE MOUNTS TO THE BACK OF THE RETAINER WHILE THE SPLIT FLANGE MOUNTS TO THE INSIDE OF THE RETAINER. SEE ILLUSTRATION ABOVE.

9/30/2025

