



PART 2 PRODUCTS

2.01 Manufacturers

- A. The louvers and related materials herein specified and indicated on the drawings shall be as manufactured by:

Construction Specialties, Inc.  
 49 Meeker Avenue  
**Cranford, New Jersey 07016**  
 Telephone: 800-631-7379

Construction Specialties (UK) LTD  
 1010 Westcott Venture Park, Westcott,  
 Aylesbury,  
**Bucks HP18 0XB. United Kingdom.**  
 Telephone: +44 (0) 1296 652800

Construction Specialties, LLC  
 1705 World Trade Centre  
 PO Box 9260  
**Dubai, U.A.E.**  
 Telephone: +971-4-3312167

CS Group Construction Specialties Ltd.  
 Room 616-617  
 No.899 Cross Region Plaza, Lingling Road  
**Xuhui District, Shanghai, China 200030**  
 Telephone: +86-21-64329257

- B. Products equal to the CS materials may be offered providing that the manufacturer and materials are pre-approved at least 10 working days before the bid date.

2.02 Materials

- A. Aluminum Extrusions: ASTM B211, Alloy 6063-T5, 6063-T6 or 6061-T6.
- B. Aluminum Sheet: ASTM B3209, Alloy 1100, 3003 or 5005.

2.03 Fabrication, General

- A. Provide CS louver models, bird screens, blank-off panels, structural supports and accessories as specified and/or shown on the drawings. Materials, sizes, depths, arrangements and material thickness to be as indicated or as required for optimal performance with respect to strength; durability; and uniform appearance.
- B. Louvers to be mechanically assembled using stainless steel or aluminum fasteners.
- C. Include supports, anchorage, and accessories required for complete assembly.

2.04 Louver Models

- A. **CS 5" (127mm) Deep Dade County Approved Fixed Storm Resistant Horizontal Louver Model DCH-5704**
  1. **Material:** Heads, sills, jambs and mullions to be one-piece structural aluminum members with integral caulking slot and retaining beads. Blades to be one-piece aluminum extrusions with front lip gutter and secondary gutter designed to catch and direct water to sill. Louvers to be supplied with 4" (101.6mm) high by full depth sill flashings formed from minimum 0.050" (1.27mm) thick aluminum. Sill flashings to have welded side panels. Louvers and sill flashings to be installed in accordance with the manufacturer's recommended procedures to ensure complete water integrity performance of the louver system. Material minimum thickness to be as follows: Heads and sills: 0.075" (1.905mm), jambs and mullions: 0.081" (2.06mm), fixed blades: 0.060" (1.52mm).
  2. **Structural Performance:** Louvers shall have been tested in accordance with Dade County Protocols TAS-201, TAS-202 and TAS-203; and shall be Dade County Approved for open structure building envelope protection (including missile) for single unit sizes up to 12 feet wide by 6.6 feet high; and for allowable design wind loading up to 150 psf (multiple units may be used for larger openings).
  3. **AMCA Performance:** A 4' x 4' unit shall conform to the following:
 

Free Area	7.32 sq. ft.
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Free Area Velocity at Beginning Point of Water Penetration 1169 ft/min (5.94m/s)  
 Intake Pressure drop at 900 fpm free area velocity (4.57 m/s) 0.134 in. H2O (33.38 Pa)  
 Exhaust pressure drop at 900 fpm free area velocity (4.57 m/s) 0.167 in. H2O (41.6 Pa)

4. **Wind Driven Rain Performance:** The louver test was based on a 39.370"(1.00m) x 39.370" (1.00 m) core area. Unit tested at a rainfall rate of 3.0 inches per hour (75 mm/hr) and with a wind directed to the face of the louver at a velocity 29.1-mph (13 m/s) as well as a rainfall rate of 8.0 inches per hour (203mm/hr) and a wind of 50-mph (23.3m/s). The test data shall show the water penetration effectiveness rating at each corresponding ventilation rate.

Core Ventilation Rate (m/s):	0.0	0.5	1.0	1.5	2.0	2.5	3.0	3.5	4.0	4.5	5.0
Core Ventilation Rate (ft/min) @ 29 & 3:	0	132	197	287	380	472	585	688	763	883	989
Free Area Velocity (ft/min) @ 29 & 3:	0	262	391	570	754	937	1161	1365	1514	1752	1966
Rating Effectiveness @ 29 & 3	A	A	A	A	A	A	A	A	A	B	C
Effectiveness Ratio @ 29 & 3 (%)							99.9	99.5	99.4	98.1	94.9
Core Ventilation Rate (ft/min) @ 50 & 8:	0	117	190	299	381	495	585	673	779	858	963
Free Area Velocity (ft/min) @ 50 & 8:	0	232	377	593	756	982	1161	1335	1546	1702	1911
Rating Effectiveness @ 50 & 8	B	B	B	B	B	B	B	B	B	C	C
Effectiveness Ratio @ 50 & 8 (%)	98.8	98.8	98.8	98.8	98.8	98.8	99.1	98.7	97.5	94.7	89.8
Effectiveness Rating:	A = 1 to 0.99		B = 0.989 to 0.95		C = 0.949 to 0.80		D = 0.799 to 0				

2.05 Finishes

- A. General: Comply with NAAMM "Metal Finishes Manual" for finish designations and application recommendations, except as otherwise indicated. Apply finishes in factory. Protect finishes on exposed surfaces prior to shipment. Remove scratches and blemishes from exposed surfaces that will be visible after completing finishing process. Provide color as indicated or, if not otherwise indicated, as selected by architect.
- B. 100% Fluoropolymer Resin Powder Coat System complying with AAMA-2605-5 standards for gloss and color retention. Finish thickness to be 1.5 to 3.0 mils.
  - 1. Finish to allow zero VOCs to be emitted into facility of application or at job site.
  - 2. Finish to adhere to a 4H Hardness rating.
  - 3. Furnish manufacturer's twenty (20) year warranty for finish for gloss and color retention

OR

- B. Three Coat Fluorocarbon Coating
  - 1. Louvers to be finished with a minimum 1.4 mil (0.035mm) thick full strength 70% resin, 3 coat Fluoropolymer system.
  - 2. All aluminum shall be thoroughly cleaned, etched and given a chromated conversion pre-treatment before application of the Kynar/Hylar coating. The coating shall consist of a primer, a high metallic color coat and a clear PVF2 topcoat. It shall receive a bake cycle of 17 minutes at 450°F. All finishing procedures shall be one continuous operation in the plant of the manufacturer.
  - 3. Manufacturer to furnish an extended 20 limited warranty for the Kynar/Hylar coating. This limited warranty shall begin on the date of material shipment.

OR

- B. Two Coat Fluorocarbon Coating
  - 1. Louvers to be finished with a minimum 1.0 mil (0.025mm) thick full strength 70% resin, 2 coat Fluoropolymer system.
  - 2. All aluminum shall be thoroughly cleaned, etched and given a chromated conversion pre-treatment before application of the MICA II coating. The coating shall consist of a primer and



a pearlescent pigmented PFV2 topcoat. It shall receive a bake cycle of 17 minutes at 450°F. All finishing procedures shall be one continuous operation in the plant of the manufacturer.

- 3. Manufacturer to furnish an extended 20 limited warranty for the Kynar/Hylar coating. This limited warranty shall begin on the date of material shipment.

OR

B. Clear Anodize

- 1. Louvers to be given a one hour 215R1 Architectural Class I anodic coating of 0.7 mil (0.018mm) thickness (Aluminum Association designation AA-C22A41).
- 2. The thickness of the coating shall be tested in accordance with ASTM B244-68.
- 3. The coating shall be sealed to pass the ASTM B136-77 Modified Dye Stain Test.

OR

B. Bronze Anodic

- 1. Louvers to be given a Bronze Anodic Architectural Class 1 coating of 0.7 mil (0.018mm) minimum thickness; and a minimum weight of 27 mg. per sq. in.
- 2. The thickness of the coating shall be tested in accordance with ASTM B244-68.
- 3. The coating shall be sealed to pass the ASTM B136-77 Modified Dye Stain Test.

2.06 Screens

- A. Unless otherwise indicated, all louvers to be furnished with mill finish bird or insect screens.
- B. Screens to be 18 x 16 aluminum mesh 0.011" (0.279mm) diameter wire insect screens secured within 0.055" (1.40mm) thick extruded aluminum frames. Frames to have mitered corners and corner locks.

2.07 Blank Offs

- A. Furnish where indicated on the drawings blank-off panels fabricated by the louver manufacturer.
- B. Blank-off panels to be 0.050" (1.27mm) thick aluminum sheet. Panels to be finished with Kynar 500 minimum 1 mil (0.025mm) thick full strength 70% resin Fluoropolymer coating. Color to be selected by the architect.

OR

- B. Blank-off panels to be 1" (25.4mm) thick and to be faced on both sides with 0.032" (0.81 mm) thick aluminum sheet. Panels to be fabricated with an mineral wool core (#6 density) having an R-value of 4 (0F\*ft2\*h/Btu) per inch. Insulation to comply with ASTM C 612 Mineral fiber block and board thermal insulation Type 1VB. Panel perimeter frame to be 0.050" (1.27mm) thick-formed aluminum channels. Panel frame to be mitered at the corners. Panels to be finished black.

**Complies Fire Performance:**

ASTM E 136 Behavior of Materials at 750 °C (1382 °F)

CAN4 S114 Test for Non-Combustibility

ASTM E 84 (UL 723) Surface Burning Characteristics

Smoke Developed = 0

CAN/ULC S102 Surface Burning Characteristics

Smoke Developed = 0

Non-Combustible

Non-Combustible

Flame Spread = 0

Flame Spread = 0

**Thermal Resistance:**

ASTM C 518 (C177) R-value/inch @ 75 °F

RSI value/25.4 mm @24 °C

4.2 hr.ft<sup>2</sup>.F/Btu\*\*\*

0.74 m<sup>2</sup>K/W

OR



- B. Blank-off panels to be 2” (50.8mm) thick and to be faced on both sides with 0.032” (0.81 mm) thick aluminum sheet. Panels to be fabricated with an mineral wool core (#6 density) having an R-value of 8 (0F\*ft2\*h/Btu). Panel perimeter frame to be 0.050” (1.27mm) thick-formed aluminum channels. Panel frame to be mitered at the corners. Panels to be finished black.

**Complies Fire Performance:**

ASTM E 136 Behavior of Materials at 750 °C (1382 °F)	Non-Combustible
CAN4 S114 Test for Non-Combustibility	Non-Combustible
ASTM E 84 (UL 723) Surface Burning Characteristics	Flame Spread = 0
Smoke Developed = 0	
CAN/ULC S102 Surface Burning Characteristics	Flame Spread = 0
Smoke Developed = 0	

**Thermal Resistance:**

ASTM C 518 (C177) R-value/inch @ 75 °F	4.2 hr.ft <sup>2</sup> .F/Btu***
RSI value/25.4 mm @24 °C	0.74 m <sup>2</sup> K/W