

INSTALLATION INSTRUCTIONS FOR VERTICAL HURRICANE LOUVERS

MODELS

DC-3704, DCPL-3704, DCV-5704, DC-5804, DC-6804

- READ THESE INSTRUCTIONS COMPLETELY BEFORE STARTING INSTALLATION.
- USE THESE INSTRUCTIONS IN CONJUNCTION WITH C/S SHOP DRAWINGS AND NOA DRAWINGS



Construction Specialties™

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STEP-1

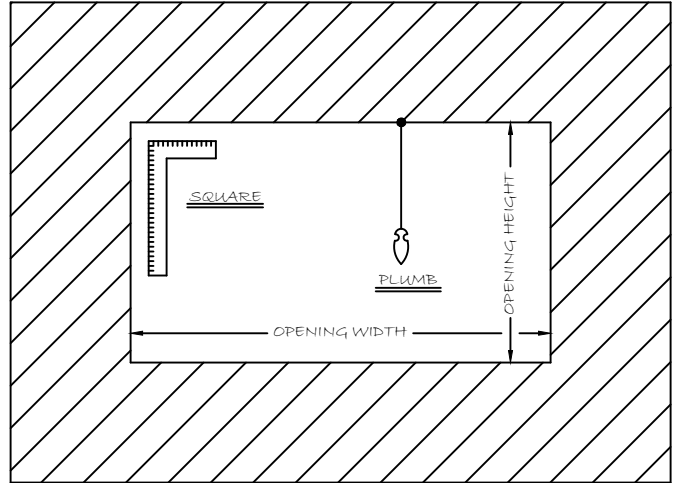
PREPARATION

1. TO BEGIN INSTALLATION OF FACTORY ASSEMBLED LOUVERS YOU MUST FIRST BE IN RECEIPT OF THE SHIPMENTS PACKING LIST, AND SHOP DRAWINGS.
2. LOCATE ALL CRATES, BOXES, CARTONS, ETC...
3. INDIVIDUAL LOUVER SECTIONS ARE ALSO MARKED AT FAR RIGHT ON THE PACKING LIST AS TO THEIR CRATE, CARTON, BOX, ETC...
4. START WITH THE FIRST LOUVER. REMOVE AND IDENTIFY THE PARTS FROM APPROPRIATE PACKAGES FOR THAT LOUVER. CHECK FOR CORRECT QUANTITIES FOR EACH ACCORDING TO PACKING LIST.
5. AFTER ALL PARTS ARE SEPARATED AND IDENTIFIED BY LOUVER NUMBER AND IT IS DETERMINED THAT NO PARTS ARE MISSING, PROCEED TO MOVE THESE GROUPS TO THEIR DESIGNATED OPENINGS.
6. IF THERE ARE MISSING PARTS, COMPONENTS OR HARDWARE, PLEASE NOTIFY THE FACTORY IN DEL RIO, TX (830) 774-0151.

STEP-2

PREPARATION

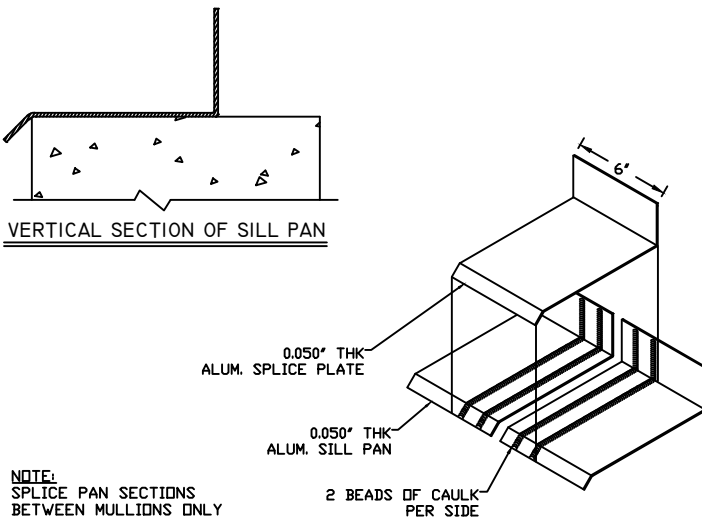
1. INSPECT OPENINGS FOR DAMAGE THAT MAY PREVENT INSTALLATION OF LOUVERS, OR MATERIALS PLACED IN OPENINGS BY OTHER TRADES. REPAIR OPENINGS OR REMOVE OBSTRUCTION AS REQUIRED.
2. BE SURE OPENING IS SQUARE AND PLUMB AS WELL AS MATCHING OPENING SIZES SHOWN ON THE SHOP DRAWINGS. (SEE DIAGRAM BELOW)



STEP-3

INSTALLING SILL EXTENSION

1. LOCATE SILL EXTENSION IF SPECIFIED ON SHOP DRAWINGS.
2. APPLY CAULK (NOT BY C/S) TO SILL OF OPENING AND SET SILL EXTENSION IN CAULK.



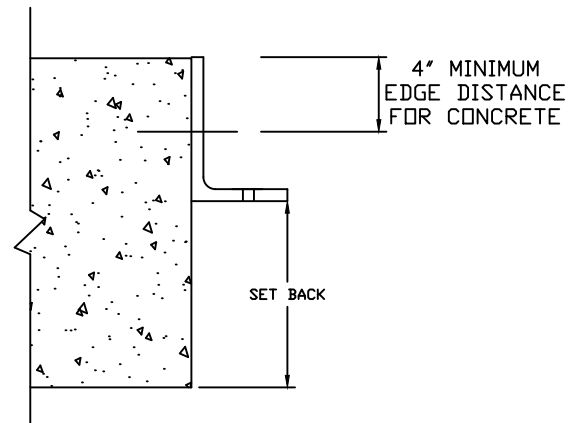
3. IF THE SILL PAN NEEDS TO BE SPICED, LEAVE A 1/4" GAP BETWEEN SECTIONS FOR EXPANSION AND CONTRACTION

4. APPLY CAULK (NOT BY C/S) TO EDGES OF SILL PAN AND FIRMLY PRESS THE SPICE PLATE ON THE GAP AS SHOWN

STEP-4

ATTACHING CONTINUOUS JAMB ANGLES TO WALL

1. REFER TO SHOP DRAWINGS TO DETERMINE SET BACK OF THE CONTINUOUS ANGLES ON HEAD AND SILL IN RELATION TO WALL.
2. MEASURE SET BACK DISTANCE OF CONTINUOUS ANGLES FROM WALL, AND DRILL HOLES INTO WALL.
3. ATTACH ANGLES TO WALL WITH ANCHORS. (NOT SUPPLIED BY C/S.) (SEE DIAGRAM BELOW)

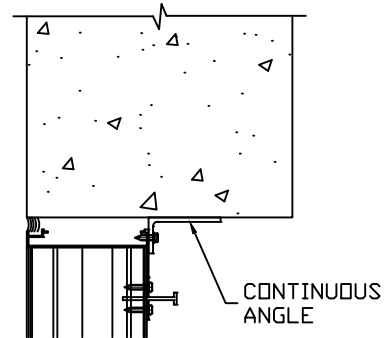


SECTION VIEW OF WALL

STEP-5

INSTALLING A SINGLE SECTION LOUVER

1. PLACE LOUVER SECTION INTO OPENING.
2. SHIM AROUND PERIMETER OF LOUVER TO PROVIDE FOR PROPER CLEARANCES AS SHOWN IN SHOP DRAWINGS.
3. ONCE PROPER CLEARANCE SPECIFICATIONS ARE MET USE HOLES PROVIDED IN ANGLE TO DRILL PILOT HOLES IN JAMB. FASTEN JAMB TO CLIP ANGLES WITH FASTENERS (BY C/S).

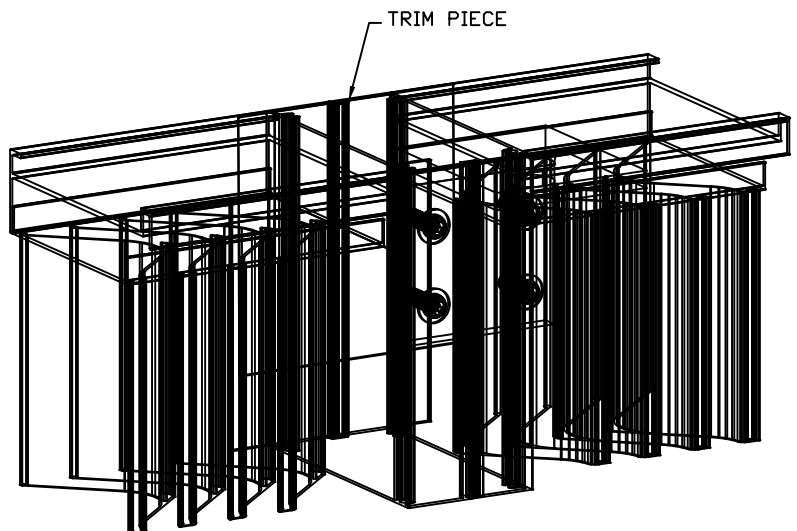


VERTICAL SECTION OF HEAD

STEP-6

INSTALLING MULTI-SECTION LOUVERS

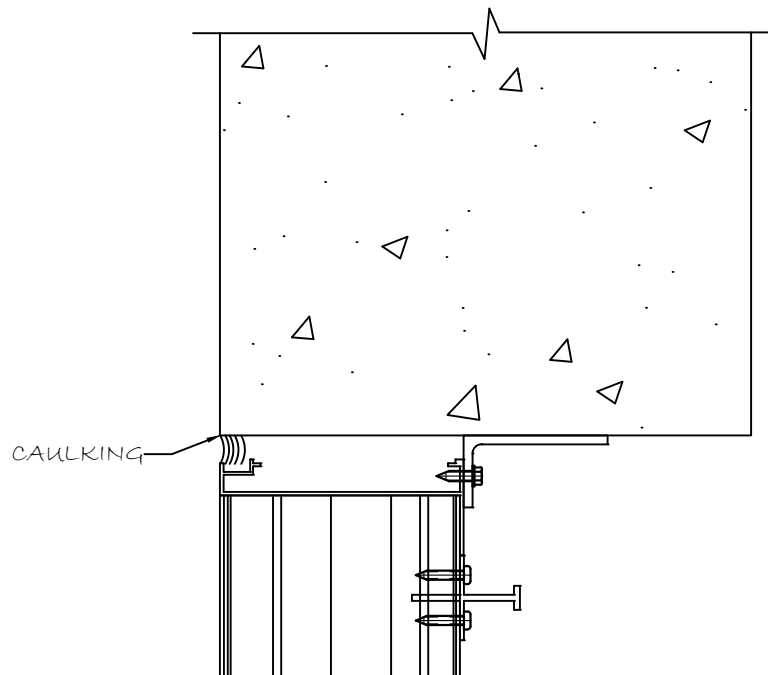
1. IF LOUVER IS A MULTI-SECTION LOUVER, INSTALL SECTION #1 (FAR LEFT SECTION AS VIEWED FROM EXTERIOR) AS NOTED IN STEP 5 ABOVE. LOCATE THE NEXT LOUVER SECTION. MEASURE SET BACK OF CONTINUOUS ANGLE AT THE JAMBS, DRILL HOLES AND ATTACH WITH ANCHORS. (NOT BY C/S)
2. PUT SECTION IN OPENING AND SPACE THE JAMBS AS SHOWN ON THE SHOP DRAWINGS. INSERT SHIMS UNDER LOUVER SECTION TO PROVIDE FOR CLEARANCE AS SHOWN IN SHOP DRAWINGS. MAKE SURE SECOND SECTION ALIGNS WITH FIRST SECTION.
3. FASTEN TRIM PIECE TO FACE OF LOUVER AT JOINT
4. CONTINUE PROCESS UNTIL ALL SECTIONS ARE INSTALLED.



STEP-7

CAULKING

1. IF REQUIRED CAULK AROUND ENTIRE PERIMETER OF LOUVER (SEE DIAGRAM BELOW) (CAULKING NOT SUPPLIED BY C/S.)



FOR PROBLEMS WITH MATERIAL SIZES, QUANTITIES, OR ERECTION,
NOTIFY: CONSTRUCTION SPECIALTIES, INC.,
DEL RIO, TX PRODUCTION DEPARTMENT, IMMEDIATELY.
107 JOHNSON BLVD. DEL RIO, TX 78840
TELEPHONE: (830) 774-0151