

General Information

Open the pack list on the crate's exterior. Locate the shop drawings and installation instruction inside the box. Review contents and make sure all parts are present. Note: adhesive is supplied by others. Recommended brand is 3M #525. For a rectangular installation, the pack list will include the number of modules and frame pieces. For odd-shaped installations, a drawing will be supplied identifying the module layout in numbered sequence.

If you discover that material is missing or defective, contact our customer service department immediately:
800.233.8493

Prior to Final Installation

- Dry fit all materials to ensure proper panel spacing and overall fit.
- Refer to the shop drawings for any required special/custom details or modifications.

Tools Required

You will need a shop vacuum, PPE (gloves, glasses, ear protection, etc.), caulk gun and a flathead screwdriver.

Installation Instructions



1 Substrate must be clean and free of debris for the adhesive to bond properly.



2 Dry fit all modules as shown on the supplied layout/shop drawings.



3 Make alignment adjustments.



4 To prepare for adhesive*, turn the module right side up to access the module's underside.

*Adhesive supplied by others. Recommended brand: 3M #525.



5 Using a notched trowel apply adhesive evenly across the entire underside of the module. Use an adhesive that is appropriate for bonding aluminum to concrete.



6 Apply uniform pressure to the adhesive. Allow 24 hours for adhesive to dry before removing panels.

Installation Instructions (continued)



7 If the building is still under construction, cover the system with plywood sheathing.



8 Care & Maintenance: use a vacuum to clean debris from the surface of the unit. A hot water extraction machine can also be used to remove more difficult, lodged debris.