

**ECR-6SF & ECR-6SFP CRASH RAIL**

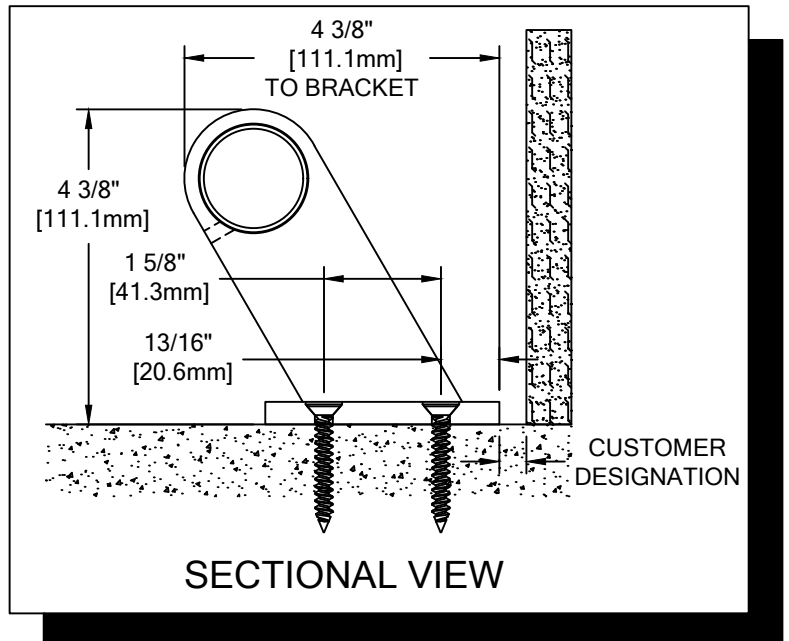
PLEASE READ

PLEASE READ THESE INSTRUCTIONS THOROUGHLY PRIOR TO BEGINNING THE ECR-6SF CRASH RAIL INSTALLATION!

THIS INSTRUCTION SHEET IS INTENDED TO PROVIDE A SPECIFIC GUIDE TO FOLLOW FOR THE INSTALLATION OF THIS ECR-6SF CRASH RAIL. CONTAINED WITHIN IS THE TECHNICAL INFORMATION AND INSTALLATION TECHNIQUES REQUIRED TO COMPLETE AN EFFICIENT, NEAT AND LONG-LASTING INSTALLATION.

INSPECT ALL MATERIALS FOR DAMAGE OR MISSING PARTS. IF YOU DISCOVER DAMAGED OR MISSING MATERIALS, IN THE USA PLEASE NOTIFY THE FACTORY AT (800) 233-8493, AND IN CANADA (888) 895-8955 FOR CUSTOMER SERVICE.

ECR-6SF CRASH RAIL MUST BE INSTALLED IN ACCORDANCE WITH THESE INSTRUCTIONS! FAILURE TO FOLLOW THESE INSTRUCTIONS MAY VOID ANY PRODUCT WARRANTIES AND RESULT IN AN UNSUCCESSFUL INSTALLATION. FOR SPECIFIC QUESTIONS REGARDING THE INSTALLATION OF THIS ECR-6SF CRASH RAIL PLEASE CALL THE FACTORY IN THE USA AT (800) 233-8493 OR EMAIL [IWPTECHSUPPORT@C-SGROUP.COM](mailto:IWPTECHSUPPORT@C-SGROUP.COM). IN CANADA CALL (888) 895-8955.



IMPORTANT NOTES

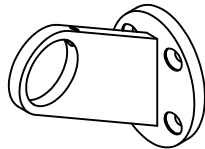
1. THIS MATERIAL HAS BEEN MANUFACTURED TO CUSTOMER SPECIFIED DIMENSIONS AND CAN NOT BE CUT OR MODIFIED ON SITE. TO DO SO COULD VOID THE WARRANTY.
2. ALL DIMENSIONS ARE TYPICAL.
3. INSTALL LONGEST RUN OF CRASH RAIL FIRST.
4. STAINLESS STEEL CRASH RAIL SHOULD NOT EXCEED 3" [76.2mm] DISTANCE FROM A BRACKET.
5. MATERIAL MUST REACH 65°F MIN. TO 75°F MAX. 24 HOURS PRIOR TO INSTALLATION. THIS IS ESSENTIAL TO MINIMIZE EXPANSION AND CONTRACTION OF MATERIAL.
6. THIS CRASH RAIL REQUIRES A MINIMUM OF 2 MOUNTING BRACKETS PER UNIT. THE MINIMUM END CAP-TO-END CAP CRASH RAIL LENGTH IS 12-1/2" [317.5mm]. IF USING OPTIONAL STAINLESS STEEL END PLUGS THE MINIMUM END PLUG-TO-END PLUG LENGTH IS 5-1/8" [130.18mm].
7. FOR MORE INFORMATION ON ECR-6SF CRASH RAIL SEE OUR WEBSITE AT [www.c-group.com](http://www.c-group.com)

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COMPONENTS & WALL FASTENERS



STAINLESS STEEL  
CRASH RAIL  
(80M160001)



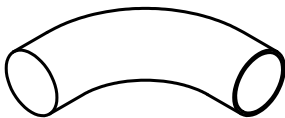
STAINLESS STEEL  
MOUNTING BRACKET  
(24S316000)



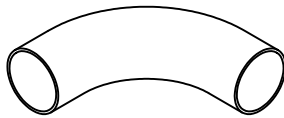
ALUMINUM SPLINE  
(24F220000)



OPTIONAL STAINLESS  
STEEL END PLUG  
(24S317000)



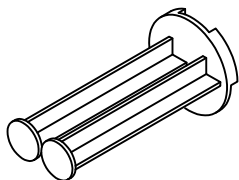
STAINLESS STEEL  
END CAP (24S315000)



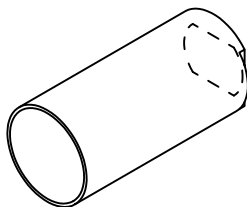
STAINLESS STEEL  
INSIDE/OUTSIDE  
CORNER  
(24S120000)



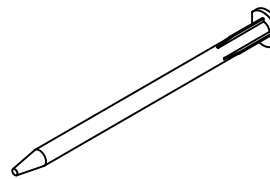
FASTENER #1  
M5 X 0.8 X 8mm  
STAINLESS STEEL  
SET SCREW  
(90H811004)



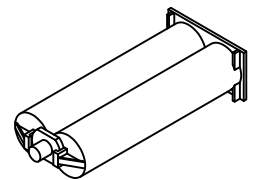
CAULKING GUN  
CONVERSION KIT  
PLUNGER  
(90M023000)



CAULKING GUN  
CONVERSION KIT  
SLEEVE  
(90M023000)



MIXING NOZZLE  
(90M022000)

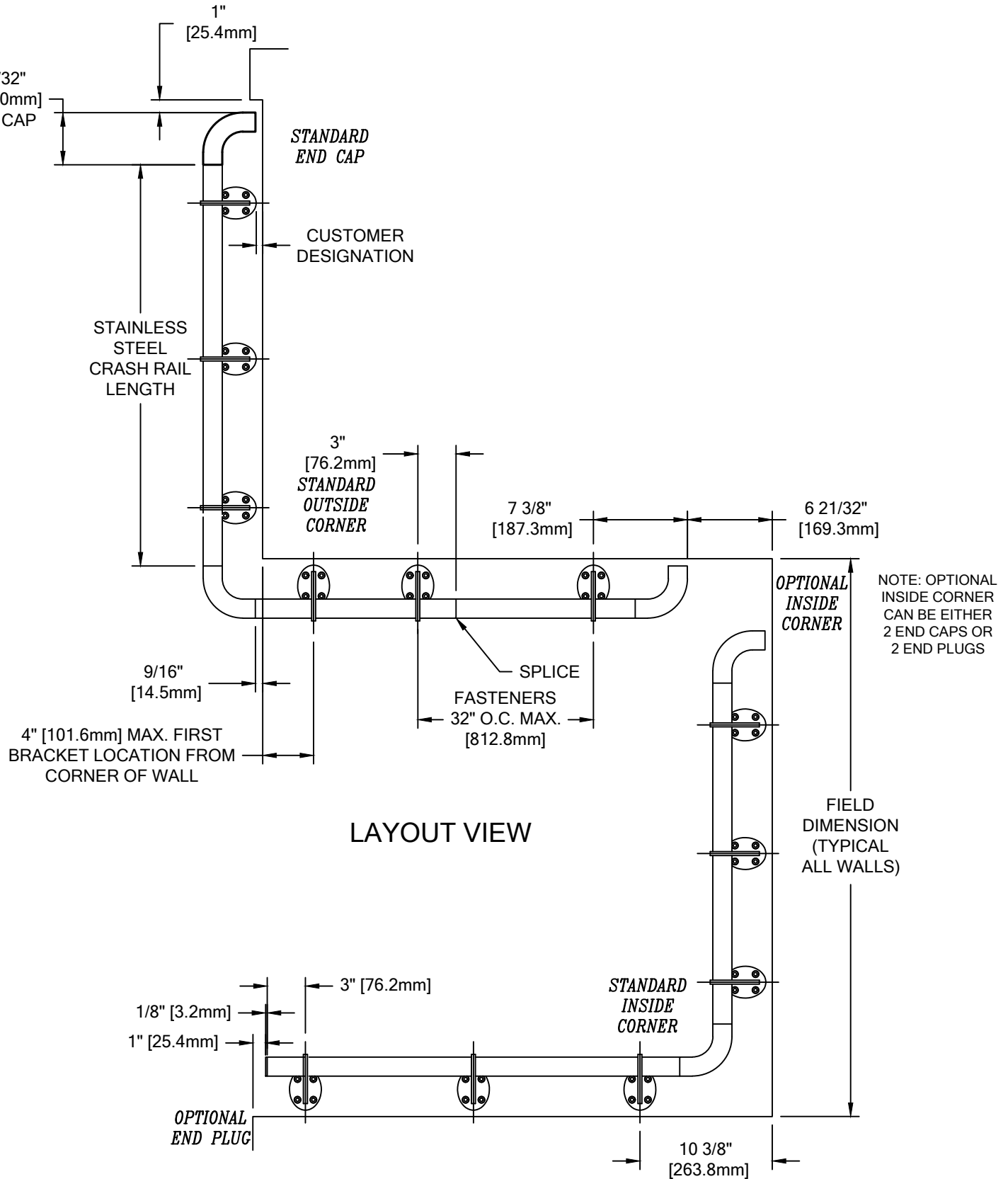


EPOXY  
(90M089001)

FLOOR CONDITION	SPECIFIED FASTENER	DRILL DIAMETERS		CS PART NUMBER
		FLOOR	RETAINER	
CONCRETE	1/4" X 1 3/4" S/S FLAT HEAD MASONRY ANCHOR	3/16"	N/A	90H390000

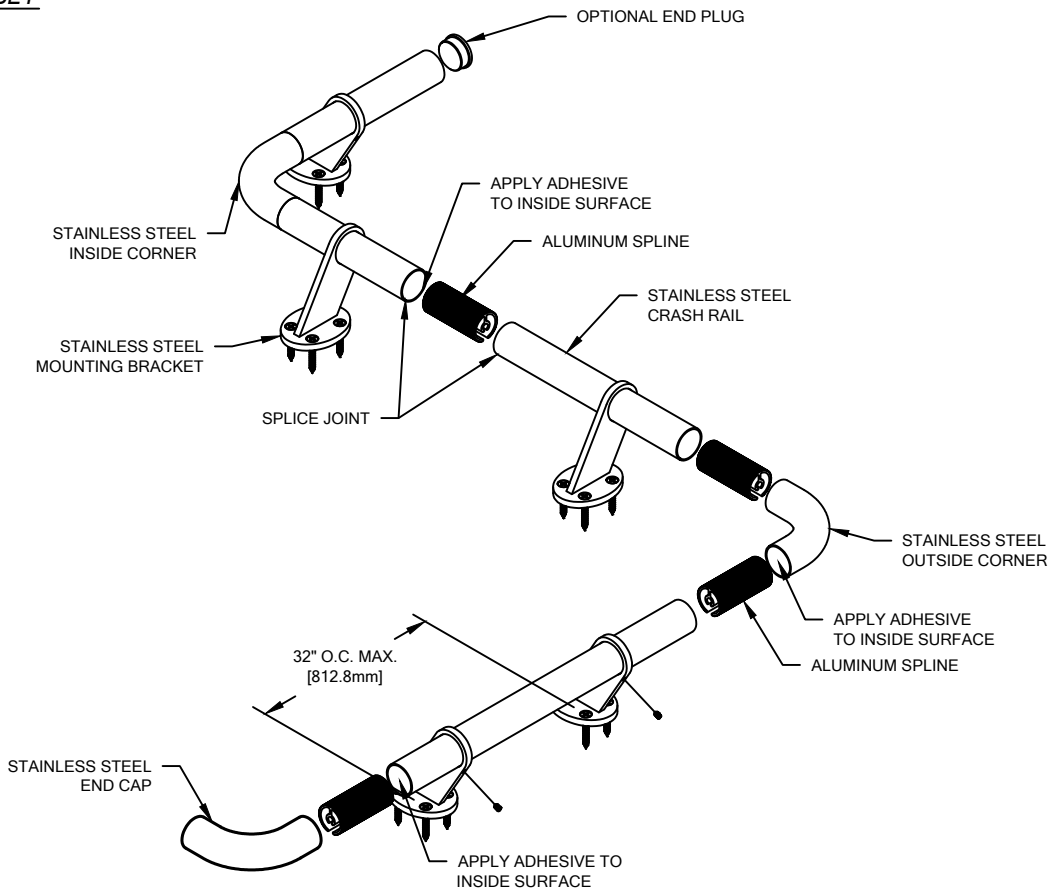
**ECR-6SF & ECR-6SFP CRASH RAIL**

LAYOUT VIEW



**ECR-6SF & ECR-6SFP CRASH RAIL**

TYPICAL ASSEMBLY



1. DISTRIBUTE MATERIAL. IF APPLICABLE, MATCH THE NUMBER ON THE RAIL TO THE MARK NUMBER ON THE DRAWING. SOME LARGE RUNS REQUIRE MORE THAN ONE PIECE OF CRASH RAIL. THESE ARE NOTED WITH A MARK NUMBER AND A LETTER, I.E. 2001A, 2001B.
2. DETERMINE AND MARK THE LOCATION OF THE MOUNTING BRACKETS USING THE REQUIRED DEDUCTIONS (SEE LAYOUT VIEW). USING THE BRACKET AS A TEMPLATE, MARK THE LOCATION OF THE FASTENERS. DRILL PILOT HOLES IN FLOOR SURFACE FOR THE MOUNTING HARDWARE. REFERENCE CHART ON PAGE 2 FOR CORRECT DRILL DIAMETERS.
3. INSTALL MOUNTING BRACKETS USING THE APPROPRIATE HARDWARE.
4. SLIDE STAINLESS STEEL CRASH RAIL THROUGH THE BRACKETS AND HOLD IN PLACE TIGHTENING THE SUPPLIED SET SCREW.
5. ATTACH END CAPS AND/OR INSIDE/OUTSIDE CORNERS AND/OR OPTIONAL END PLUGS:
  - TO PROTECT FINISHED SURFACES FROM ADHESIVE DURING ASSEMBLY APPLY MASKING TAPE TO END OF CRASH RAILS SURFACE AND ALSO TO EXTERIOR SURFACE OF END CAP (OR INSIDE/OUTSIDE CORNER).
  - USING 100 GRIT SANDPAPER, SAND THE INTERIOR SURFACE OF THE CRASH RAIL. CLEAN THE INTERIOR SURFACE OF CRASH RAIL WITH ISOPROPYL (RUBBING) ALCOHOL.
  - DRY FIT THE ALUMINUM SPLINE BEFORE APPLYING ADHESIVE.
  - ONCE TESTED, REMOVE AND APPLY 1/8" BEAD OF ADHESIVE TO SANDED, INTERIOR SURFACE (REFERENCE CAULKING GUN CONVERSION KIT FIGURES 1 & 2 ON PAGE 5) AND PERMANENTLY ATTACH ALUMINUM SPLINE.
  - USING 100 GRIT SANDPAPER, SAND THE INTERIOR SURFACE OF THE END CAP (OR INSIDE/OUTSIDE CORNER). CLEAN THE INTERIOR SURFACE OF END CAP (OR INSIDE/OUTSIDE CORNER) WITH ISOPROPYL (RUBBING) ALCOHOL. APPLY 1/8" BEAD OF ADHESIVE TO SANDED, INTERIOR SURFACE.
  - THE ADHESIVE ONLY ALLOWS FOR 8 TO 12 MINUTES OF WORKING TIME. INSTALL END CAP (OR INSIDE/OUTSIDE CORNER) OVER ALUMINUM SPLINE. ROTATE END CAP (OR INSIDE/OUTSIDE CORNER) UNTIL PROPERLY ORIENTED. FOR A PROPER SEAM, STAINLESS STEEL END CAP (OR INSIDE/OUTSIDE CORNER) MUST BE TIGHTLY FITTED TO THE CRASH RAIL. PARTS CAN BE HANDLED IN 1 1/2 HOURS AND WILL BE FULLY CURED AFTER 24 HOURS.
  - IF CRASH RAIL SPLICE IS REQUIRED, INSTALL SPLICE JOINT BEFORE SECOND END CAP.
  - INSTALL SECOND END CAP (OR INSIDE/OUTSIDE CORNER) AS PREVIOUS DESCRIBED.
  - OPTIONAL END PLUG IS INSTALLED IN THE SAME MANNER, WITHOUT THE USE OF THE ALUMINUM SPLINE.

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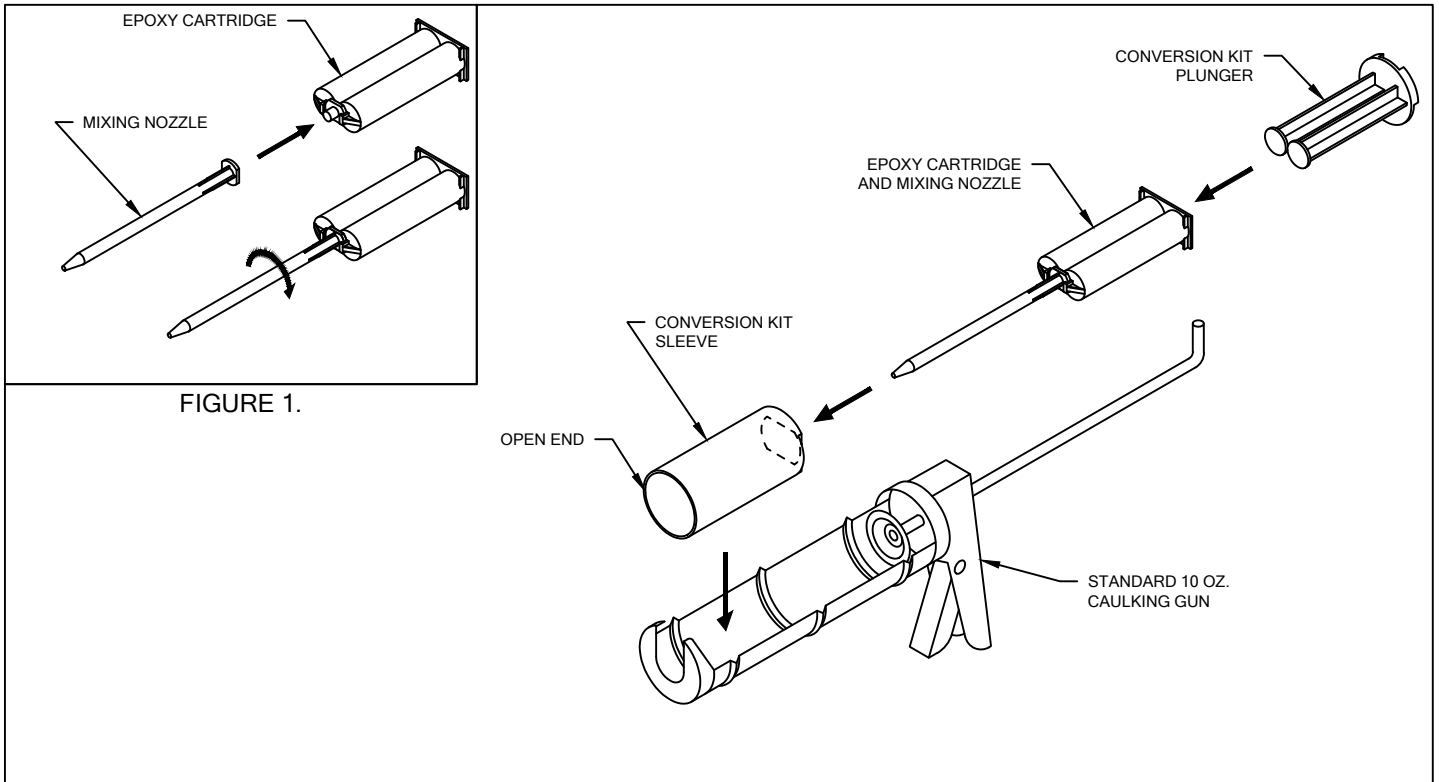


FIGURE 2.  
CAULKING GUN CONVERSION KIT

EPOXY CARTRIDGE AND MIXING NOZZLE. REFER TO FIGURE 1.

1. REMOVE CAP AND GASKET FROM THE END OF EPOXY CARTRIDGE BY TWISTING 90°.
2. INSTALL MIXING NOZZLE ON THE FRONT OF EPOXY CARTRIDGE AND LOCK IN PLACE BY TWISTING 90°.

CAULKING GUN CONVERSION KIT. REFER TO FIGURE 2.

1. INSERT EPOXY CARTRIDGE AND MIXING NOZZLE INTO OVAL OPENING OF SLEEVE. NOTE THE LOCATION OF OPEN END.
2. PLACE PLUNGER IN THE BACK END OF CARTRIDGE.
3. PLACE THE CONVERSION KIT, WITH MIXER NOZZLE AND EPOXY CARTRIDGE, IN A STANDARD 10 OZ CAULKING GUN AS SHOWN IN FIGURE 2. PLUNGER WILL ATTACH TO CIRCULAR PUSH PLATE ON CAULKING GUN.

12/16/16