

**Model PL-5800 - 3/8" (9.53 mm) Hole Pattern  
7.5" (190.5 mm) Perforated Vertical Storm Resistant Louver**

PATENT PENDING

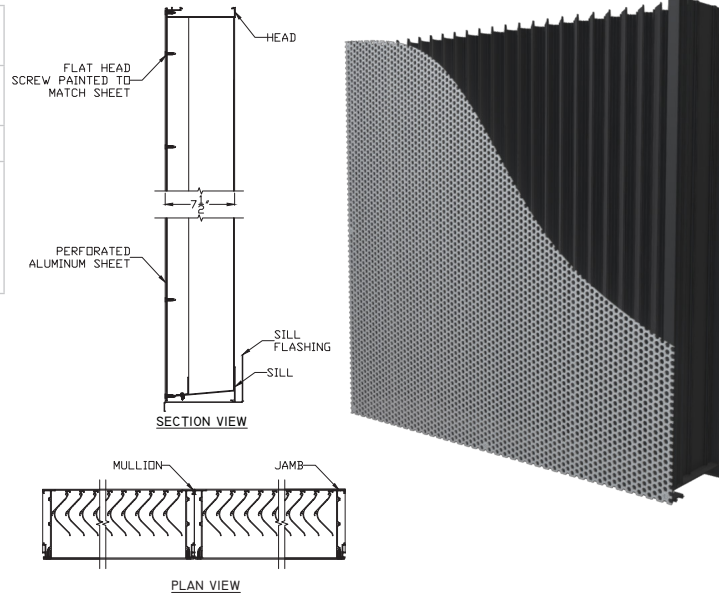
**Material:**

<b>Material:</b>	Louver 6063-T6 Alloy Perforated Sheet 3003 H14 aluminum
<b>Nominal Thickness:</b>	Heads, Jambes & Mullions: 0.10" (2.54 mm) Sill 0.08" (2.03 mm)
<b>Nominal Blade Thickness:</b>	0.06" (1.52 mm)
<b>Additional Options (at additional cost):</b>	Rear bird or Insect screen Continuous clip angles for attachment Sheet blank off, Insulated blank off Sill pans, Flange frames Integrated glazing frames

**Test Summary:  
For a 4 Foot by 4 Foot Unit.**

*Tested with mill finish and no rear bird or insect screen*

- Free area = 7.59 ft<sup>2</sup> (0.71 m<sup>2</sup>)
- Percent free area = 47.4%
- Intake pressure drop at 1000 FPM free area velocity = 0.18 in. H<sub>2</sub>O (44.7 Pa)
- To maintain a CLASS A (99%) effectiveness rating\* with:
  - a 29.1 mph wind speed an rainfall rate of 3 in/hr
    - Max. intake core velocity 5.0 m/s (990 FPM)
    - Max. intake free area velocity 9.9 m/s (1,941 FPM)
  - a 50 mph wind speed and rainfall rate of 8 in/hr
    - Max. intake core velocity 5.0 m/s (987 FPM)
    - Max. intake free area velocity 9.8 m/s (1,936 FPM)



**Discharge Coefficient**  
Intake Cd = 0.30 (Class 2)

**Application and Design**

Model PL-5800 (3/8" holes) is tested to and passed AMCA 550 High Velocity Wind Driven Rain Resistant Louvers in the fully open position that permits airflow through the louver.

**Wind Driven Rain Performance: Tested with 1m<sup>2</sup> core area, mill finish and no rear bird or insect screen\***

The louver test was based on a 39.370" (1.0 m) x 39.370" (1.0 m) core area unit tested at a rainfall rate of 3" per hour (75 mm/hr) and with a wind directed to the face of the louver at a velocity of 29.1 mph (13 m/s) as well as a rainfall rate of 8" per hour (203 mm) and a wind velocity of 50 mph (23.3 m/s). The test data shall show the water penetration effectiveness rating at each corresponding ventilation rate.

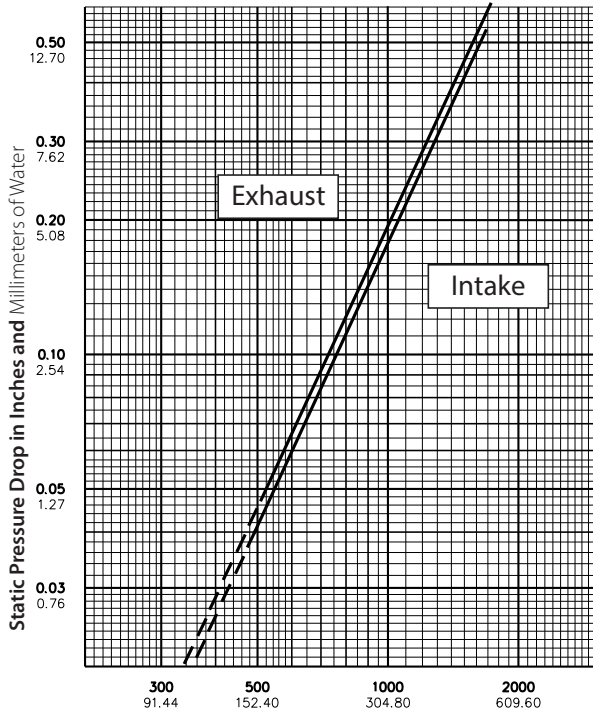
29.1 mph (13 m/s) & 3" (75 mm) rain per hour

<b>Core Velocity Through Cal. Plate (m/s):</b>	0.0	0.5	1.0	1.5	2.0	2.5	3.0	3.5	4.0	4.5	5.0
<b>Core Velocity Through Louver (ft/min):</b>	0	98	197	295	394	492	591	689	799	886	990
<b>Free Area Velocity (ft/min):</b>	0	193	386	579	772	965	1159	1351	1567	1737	1941
<b>Rating Effectiveness:</b>	A	A	A	A	A	A	A	A	A	A	A
<b>Effectiveness Ratio (%):</b>											100

50 mph (22.3 m/s) & 8" (203 mm) rain per hour

<b>Core Velocity Through Cal. Plate (m/s):</b>	0.0	0.5	1.0	1.5	2.0	2.5	3.0	3.5	4.1	4.5	5.0
<b>Core Velocity Through Louver (ft/min):</b>	0	98	197	295	394	492	591	689	799	895	987
<b>Free Area Velocity (ft/min):</b>	0	193	386	579	772	965	1158	1351	1567	1755	1936
<b>Rating Effectiveness:</b>	A	A	A	A	A	A	A	A	A	A	A
<b>Effectiveness Ratio (%):</b>									99.9	99.8	99.8
<b>Effectiveness Rating:</b>	A = 1 to 0.99			B = 0.989 to 0.95			C = 0.949 to 0.80			D = Below 0.80	

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**Air Velocity in Feet and Meters per Minute Through Free Area**

Data corrected to standard air density.  
48" x 48" (121.92cm x 121.92cm).

**Free Area Table** (Free area in **sq. feet** and sq. meters)

For additional sizes, please visit:

<https://www.c-sgroup.com/architectural-louvers/louvers-airflow-tool>

**Width in Inches and Meters**

	18	24	30	36	42	48	54	60
	0.46	0.61	0.76	0.91	1.07	1.22	1.37	1.52
<b>18</b>	<b>0.92</b>	<b>1.24</b>	<b>1.56</b>	<b>1.88</b>	<b>2.21</b>	<b>2.53</b>	<b>2.80</b>	<b>3.12</b>
	0.46	0.09	0.12	0.15	0.18	0.21	0.24	0.26
<b>24</b>	<b>1.28</b>	<b>1.73</b>	<b>2.19</b>	<b>2.64</b>	<b>3.09</b>	<b>3.54</b>	<b>3.92</b>	<b>4.37</b>
	0.61	0.12	0.16	0.20	0.25	0.29	0.33	0.36
<b>30</b>	<b>1.65</b>	<b>2.23</b>	<b>2.81</b>	<b>3.39</b>	<b>3.97</b>	<b>4.56</b>	<b>5.04</b>	<b>5.62</b>
	0.76	0.15	0.21	0.26	0.32	0.37	0.42	0.47
<b>36</b>	<b>2.01</b>	<b>2.73</b>	<b>3.44</b>	<b>4.15</b>	<b>4.86</b>	<b>5.57</b>	<b>6.16</b>	<b>6.87</b>
	0.91	0.19	0.25	0.32	0.39	0.45	0.52	0.57
<b>42</b>	<b>2.38</b>	<b>3.22</b>	<b>4.06</b>	<b>4.90</b>	<b>5.74</b>	<b>6.58</b>	<b>7.28</b>	<b>8.12</b>
	1.07	0.22	0.30	0.38	0.46	0.53	0.61	0.68
<b>48</b>	<b>2.75</b>	<b>3.72</b>	<b>4.69</b>	<b>5.65</b>	<b>6.62</b>	<b>7.59</b>	<b>8.40</b>	<b>9.37</b>
	1.22	0.26	0.35	0.44	0.53	0.62	0.71	0.78
<b>54</b>	<b>3.11</b>	<b>4.21</b>	<b>5.31</b>	<b>6.41</b>	<b>7.51</b>	<b>8.61</b>	<b>9.52</b>	<b>10.62</b>
	1.37	0.29	0.39	0.49	0.60	0.70	0.80	0.88
<b>60</b>	<b>3.48</b>	<b>4.71</b>	<b>5.93</b>	<b>7.16</b>	<b>8.39</b>	<b>9.62</b>	<b>10.64</b>	<b>11.87</b>
	1.52	0.32	0.44	0.55	0.67	0.78	0.89	0.99
<b>66</b>	<b>3.85</b>	<b>5.20</b>	<b>6.56</b>	<b>7.92</b>	<b>9.27</b>	<b>10.63</b>	<b>11.76</b>	<b>13.12</b>
	1.68	0.36	0.48	0.61	0.74	0.86	0.99	1.09
<b>72</b>	<b>4.21</b>	<b>5.70</b>	<b>7.18</b>	<b>8.67</b>	<b>10.16</b>	<b>11.64</b>	<b>12.88</b>	<b>14.37</b>
	1.83	0.39	0.53	0.67	0.81	0.94	1.08	1.20
<b>78</b>	<b>4.58</b>	<b>6.19</b>	<b>7.81</b>	<b>9.42</b>	<b>11.04</b>	<b>12.66</b>	<b>14.00</b>	<b>15.62</b>
	1.98	0.43	0.58	0.73	0.88	1.03	1.18	1.30
<b>84</b>	<b>4.94</b>	<b>6.69</b>	<b>8.43</b>	<b>10.18</b>	<b>11.92</b>	<b>13.67</b>	<b>15.12</b>	<b>16.87</b>
	2.13	0.46	0.62	0.78	0.95	1.11	1.27	1.40
<b>90</b>	<b>5.31</b>	<b>7.18</b>	<b>9.06</b>	<b>10.93</b>	<b>12.81</b>	<b>14.68</b>	<b>16.24</b>	<b>18.12</b>
	2.29	0.49	0.67	0.84	1.02	1.19	1.36	1.51
<b>96</b>	<b>5.68</b>	<b>7.68</b>	<b>9.68</b>	<b>11.69</b>	<b>13.69</b>	<b>15.69</b>	<b>17.36</b>	<b>19.37</b>
	2.44	0.53	0.71	0.90	1.09	1.27	1.46	1.61
<b>102</b>	<b>6.04</b>	<b>8.18</b>	<b>10.31</b>	<b>12.44</b>	<b>14.57</b>	<b>16.71</b>	<b>18.48</b>	<b>20.62</b>
	2.59	0.56	0.76	0.96	1.16	1.35	1.55	1.72
<b>108</b>	<b>6.41</b>	<b>8.67</b>	<b>10.93</b>	<b>13.19</b>	<b>15.46</b>	<b>17.72</b>	<b>19.60</b>	<b>21.86</b>
	2.74	0.60	0.81	1.02	1.23	1.44	1.65	1.82
<b>114</b>	<b>6.77</b>	<b>9.17</b>	<b>11.56</b>	<b>13.95</b>	<b>16.34</b>	<b>18.73</b>	<b>20.72</b>	<b>23.11</b>
	2.90	0.63	0.85	1.07	1.30	1.52	1.74	1.93
<b>120</b>	<b>7.14</b>	<b>9.66</b>	<b>12.18</b>	<b>14.70</b>	<b>17.22</b>	<b>19.74</b>	<b>21.84</b>	<b>24.36</b>
	3.05	0.66	0.90	1.13	1.37	1.60	1.83	2.03

Upper Numerals English Units/Lower Numerals Metric Units