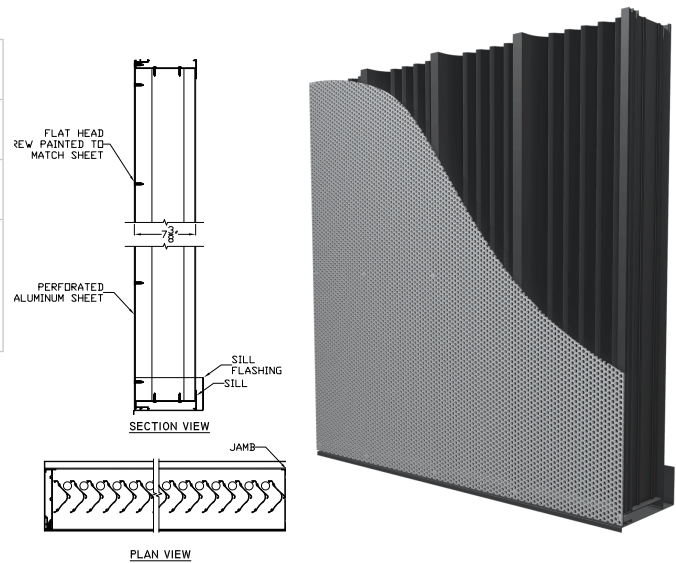


**Model PL-4605 - 3/8" (9.53 mm) Hole Pattern
7.5" (190.5 mm) Perforated Vertical Storm Resistant Louver**

Material:

| | |
|---|--|
| Material: | Louver 6063-T6 Alloy Perforated Sheet 3003 H14 aluminum |
| Nominal Thickness (heads, sills, jambs, & mullions): | 0.10" (2.54 mm) |
| Nominal Blade Thickness: | 0.060" (1.52 mm) |
| Additional Options (at additional cost): | Rear bird or Insect screen Continuous clip angles for attachment Sheet blank off, Insulated blank off Sill pans, Flange frames Integrated glazing frames |



**Test Summary:
For a 4 Foot by 4 Foot Unit.**

Tested with mill finish and no rear bird or insect screen

- Free area = 7.49 ft² (0.70 m²)
- Percent free area = 46.8%
- Intake pressure drop at 1,000 FPM free area velocity = 0.29 in. H₂O (73.3 Pa)
- To maintain a CLASS A (99%) effectiveness rating* with:
 - a 29.1 mph wind speed and rainfall rate of 3 in/hr
 - Max. intake core velocity 5.0 m/s (930 FPM)
 - Max. intake free area velocity 9.27 m/s (1824 FPM)
 - a 50 mph wind speed and rainfall rate of 8 in/hr
 - Max. intake core velocity 5.0 m/s (1004 FPM)
 - Max. intake free area velocity 9.99 m/s (1968 FPM)

Discharge Coefficient
Intake Cd = 0.336 (Class 2)

Wind Driven Rain Performance: Tested with 1m² core area, mill finish and no rear bird or insect screen*

The louver test was based on a 39.370" (1.0 m) x 39.370" (1.0 m) core area unit tested at a rainfall rate of 3" per hour (75 mm/hr) and with a wind directed to the face of the louver at a velocity of 29.1 mph (13 m/s) as well as a rainfall rate of 8" per hour (203 mm) and a wind velocity of 50 mph (23.3 m/s). The test data shall show the water penetration effectiveness rating at each corresponding ventilation rate.

29.1 mph (13 m/s) & 3" (75 mm) rain per hour

| | | | | | | | | | | | |
|--|-----|-----|-----|-----|-----|-----|------|------|------|------|------|
| Core Velocity Through Cal. Plate (m/s): | 0.0 | 0.5 | 1.0 | 1.5 | 2.0 | 2.5 | 3.0 | 3.5 | 4.0 | 4.5 | 5.0 |
| Core Velocity Through Louver (ft/min): | 0 | 132 | 197 | 287 | 380 | 482 | 591 | 679 | 744 | 837 | 930 |
| Free Area Velocity (ft/min): | 0 | 259 | 386 | 563 | 745 | 945 | 1159 | 1331 | 1459 | 1641 | 1824 |
| Rating Effectiveness: | A | A | A | A | A | A | A | A | A | A | A |
| Effectiveness Ratio (%): | | | | | | | | | 99.9 | 99.9 | 99.0 |

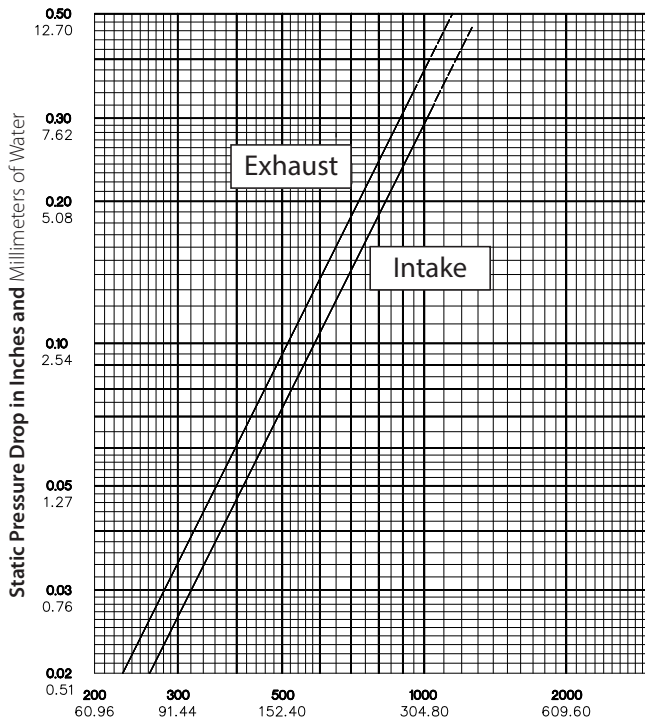
50 mph (22.3 m/s) & 8" (203 mm) rain per hour

| | | | | | | | | | | | |
|--|---------------|-----|-----|-------------------|-----|-----|-------------------|------|------|----------------|------|
| Core Velocity Through Cal. Plate (m/s): | 0.0 | 0.5 | 1.0 | 1.5 | 2.0 | 2.5 | 3.0 | 3.5 | 4.1 | 4.5 | 5.0 |
| Core Velocity Through Louver (ft/min): | 0 | 96 | 194 | 284 | 401 | 495 | 567 | 674 | 803 | 904 | 1004 |
| Free Area Velocity (ft/min): | 0 | 188 | 380 | 557 | 786 | 971 | 1112 | 1321 | 1574 | 1772 | 1968 |
| Rating Effectiveness: | A | A | A | A | A | A | A | A | A | A | A |
| Effectiveness Ratio (%): | | | | | | | | | 99.5 | 99.4 | 99.2 |
| Effectiveness Rating: | A = 1 to 0.99 | | | B = 0.989 to 0.95 | | | C = 0.949 to 0.80 | | | D = Below 0.80 | |

**Model PL-4605 - 3/8" (9.53 mm) Hole Pattern
7.5" (190.5 mm) Perforated Vertical Storm Resistant Louver**

Water Penetration Statement

AMCA defines the point of beginning water penetration as the free area velocity at which the AMCA water test has yielded 0.01 or less ounces of water per square foot of louver free area during a 15-minute test period.



Air Velocity in Feet and Meters per Minute Through Free Area

Data corrected to standard air density.
48" x 48" (121.92cm x 121.92cm).

Free Area Table (Free area in sq. feet and sq. meters)

For additional sizes, please visit:

<https://www.c-sgroup.com/architectural-louvers/louvers-airflow-tool>

Width in Inches and Meters

| | 18 | 24 | 30 | 36 | 42 | 48 | 54 | 60 |
|------------|-------------|-------------|--------------|--------------|--------------|--------------|--------------|--------------|
| | 0.46 | 0.61 | 0.76 | 0.91 | 1.07 | 1.22 | 1.37 | 1.52 |
| 18 | 0.91 | 1.24 | 1.57 | 1.90 | 2.23 | 2.56 | 2.89 | 3.22 |
| 0.46 | 0.08 | 0.12 | 0.15 | 0.18 | 0.21 | 0.24 | 0.27 | 0.30 |
| 24 | 1.26 | 1.72 | 2.18 | 2.63 | 3.09 | 3.55 | 4.01 | 4.46 |
| 0.61 | 0.12 | 0.16 | 0.20 | 0.24 | 0.29 | 0.33 | 0.37 | 0.41 |
| 30 | 1.61 | 2.20 | 2.78 | 3.37 | 3.95 | 4.53 | 5.12 | 5.70 |
| 0.76 | 0.15 | 0.20 | 0.26 | 0.31 | 0.37 | 0.42 | 0.48 | 0.53 |
| 36 | 1.96 | 2.67 | 3.39 | 4.10 | 4.81 | 5.52 | 6.23 | 6.94 |
| 0.91 | 0.18 | 0.25 | 0.31 | 0.38 | 0.45 | 0.51 | 0.58 | 0.64 |
| 42 | 2.31 | 3.15 | 3.99 | 4.83 | 5.67 | 6.50 | 7.34 | 8.18 |
| 1.07 | 0.21 | 0.29 | 0.37 | 0.45 | 0.53 | 0.60 | 0.68 | 0.76 |
| 48 | 2.66 | 3.63 | 4.59 | 5.56 | 6.52 | 7.49 | 8.46 | 9.42 |
| 1.22 | 0.25 | 0.34 | 0.43 | 0.52 | 0.61 | 0.70 | 0.79 | 0.88 |
| 54 | 3.01 | 4.11 | 5.20 | 6.29 | 7.38 | 8.48 | 9.57 | 10.66 |
| 1.37 | 0.28 | 0.38 | 0.48 | 0.58 | 0.69 | 0.79 | 0.89 | 0.99 |
| 60 | 3.37 | 4.58 | 5.80 | 7.02 | 8.24 | 9.46 | 10.68 | 11.90 |
| 1.52 | 0.31 | 0.43 | 0.54 | 0.65 | 0.77 | 0.88 | 0.99 | 1.11 |
| 66 | 3.72 | 5.06 | 6.41 | 7.75 | 9.10 | 10.45 | 11.79 | 13.14 |
| 1.68 | 0.35 | 0.47 | 0.60 | 0.72 | 0.85 | 0.97 | 1.10 | 1.22 |
| 72 | 4.07 | 5.54 | 7.01 | 8.49 | 9.96 | 11.43 | 12.91 | 14.38 |
| 1.83 | 0.38 | 0.51 | 0.65 | 0.79 | 0.93 | 1.06 | 1.20 | 1.34 |
| 78 | 4.42 | 6.02 | 7.62 | 9.22 | 10.82 | 12.42 | 14.02 | 15.62 |
| 1.98 | 0.41 | 0.56 | 0.71 | 0.86 | 1.00 | 1.15 | 1.30 | 1.45 |
| 84 | 4.77 | 6.49 | 8.22 | 9.95 | 11.68 | 13.40 | 15.13 | 16.86 |
| 2.13 | 0.44 | 0.60 | 0.76 | 0.92 | 1.08 | 1.25 | 1.41 | 1.57 |
| 90 | 5.12 | 6.97 | 8.83 | 10.68 | 12.53 | 14.39 | 16.24 | 18.10 |
| 2.29 | 0.48 | 0.65 | 0.82 | 0.99 | 1.16 | 1.34 | 1.51 | 1.68 |
| 96 | 5.47 | 7.45 | 9.43 | 11.41 | 13.39 | 15.37 | 17.36 | 19.34 |
| 2.44 | 0.51 | 0.69 | 0.88 | 1.06 | 1.24 | 1.43 | 1.61 | 1.80 |
| 102 | 5.82 | 7.93 | 10.04 | 12.14 | 14.25 | 16.36 | 18.47 | 20.58 |
| 2.59 | 0.54 | 0.74 | 0.93 | 1.13 | 1.32 | 1.52 | 1.72 | 1.91 |
| 108 | 6.17 | 8.40 | 10.64 | 12.87 | 15.11 | 17.35 | 19.58 | 21.82 |
| 2.74 | 0.57 | 0.78 | 0.99 | 1.20 | 1.40 | 1.61 | 1.82 | 2.03 |
| 114 | 6.52 | 8.88 | 11.24 | 13.61 | 15.97 | 18.33 | 20.69 | 23.06 |
| 2.90 | 0.61 | 0.83 | 1.04 | 1.26 | 1.48 | 1.70 | 1.92 | 2.14 |
| 120 | 6.87 | 9.36 | 11.85 | 14.34 | 16.83 | 19.32 | 21.81 | 24.29 |
| 3.05 | 0.64 | 0.87 | 1.10 | 1.33 | 1.56 | 1.79 | 2.03 | 2.26 |

Upper Numerals English Units/Lower Numerals Metric Units