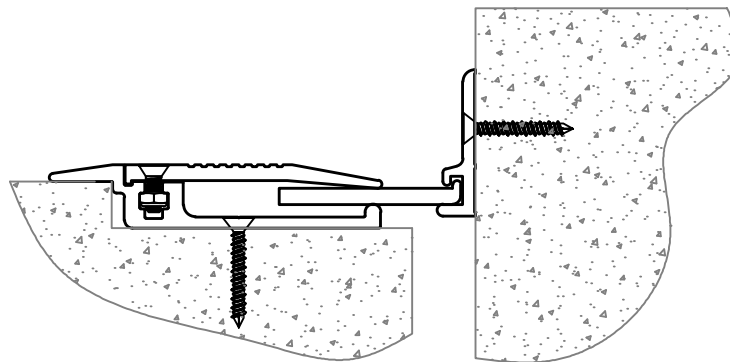
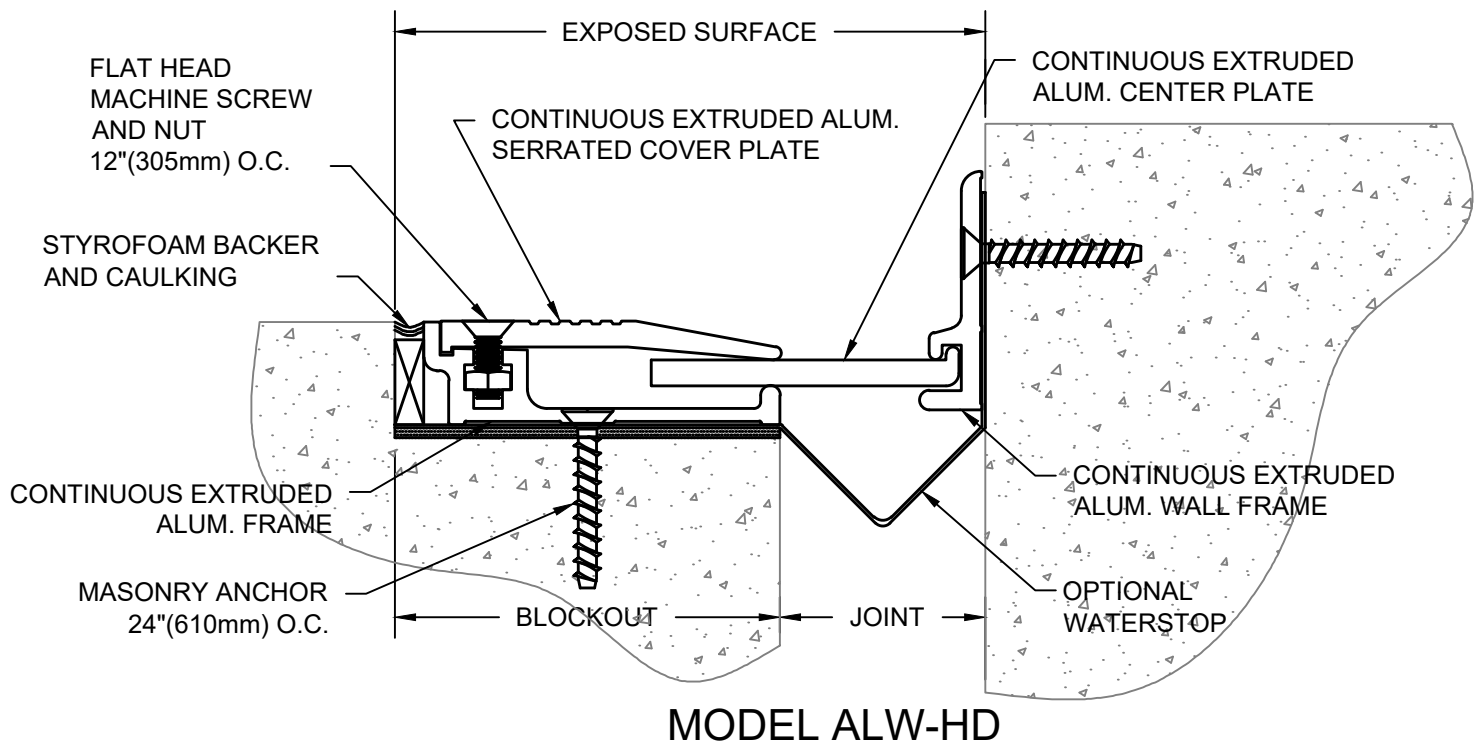


MODEL ALW-HD & ALW-HDM INSTALLATION INSTRUCTIONS



IMPORTANT INFORMATION

Prior to the commencement of Installation, all materials **MUST** be inspected for Damage. Any damage must be reported to CONSTRUCTION SPECIALTIES, INC., as soon as possible, so that replacement materials may be furnished without delay.

All work must be completed as per Architect's Approved "Shop Drawings", and in accordance with these Installation Instructions. When installation is complete, all materials must be protected from damage until the Architect's FINAL INSPECTION.

All materials should be arranged in the order that they are to be installed. All hardware required for each portion of the work should be placed with the appropriate materials.

Please review all Approved Shop Drawings and this Document to familiarize yourself with all the details and components of this assembly.

IMPORTANT:

READ THROUGH ALL INSTRUCTIONS PRIOR TO STARTING INSTALLATION

6/26/2019



Construction Specialties[®]
www.c-sgroup.com

Doc#: IL-1696 Route 405 Highway, Muncy, PA 17756
Phone: (800) 233-8493 / Fax: (570) 546-8022

Issue Date: 01/03/03

This document is the property of Construction Specialties, Inc. and contains PROPRIETARY INFORMATION that is not to be disclosed to third parties and is not to be used without approval in writing from Construction Specialties, Inc.
Rev Date: 06/26/19
© Copyright 2016 Construction Specialties, Inc.

Notes

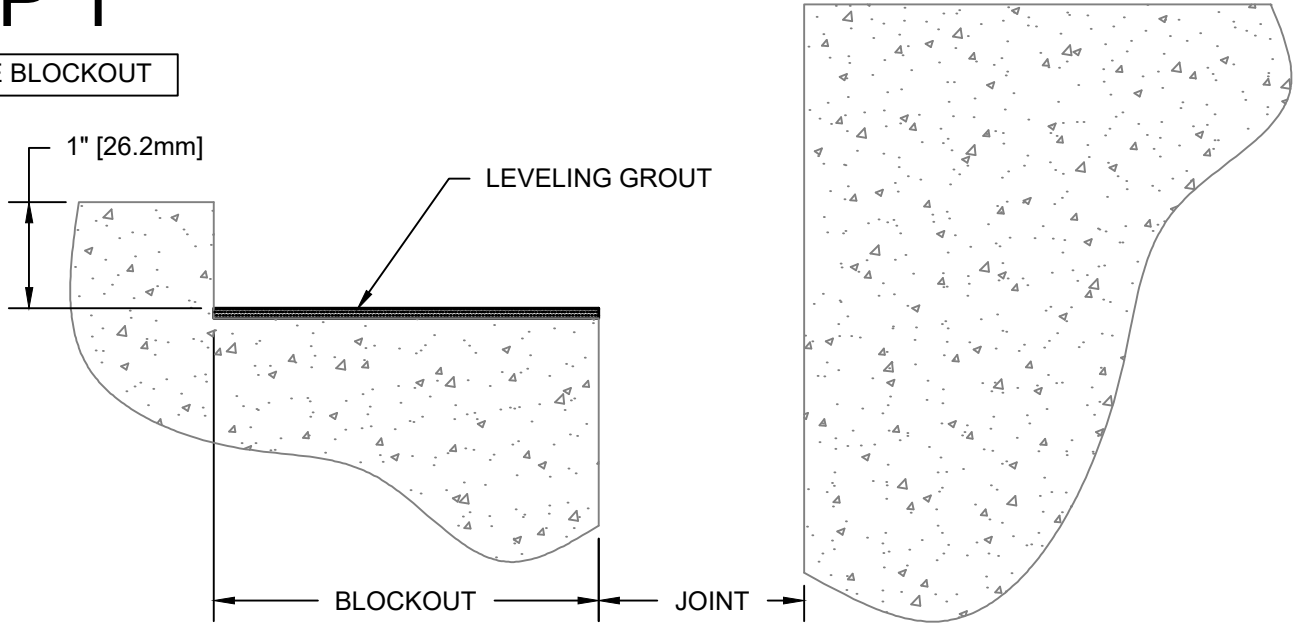
Before beginning installation, review the architectural drawings and approved Construction Specialties Inc. shop drawings to familiarize yourself with the appropriate joint cover models and locations.

Check all of the joint cover components to confirm that the joint cover model and size have been received. Also, check for materials that may have been damaged during shipping. Report all incorrect and/or damaged components to CS at 800-233-8493.

Read through all the steps of these instructions prior to beginning work.

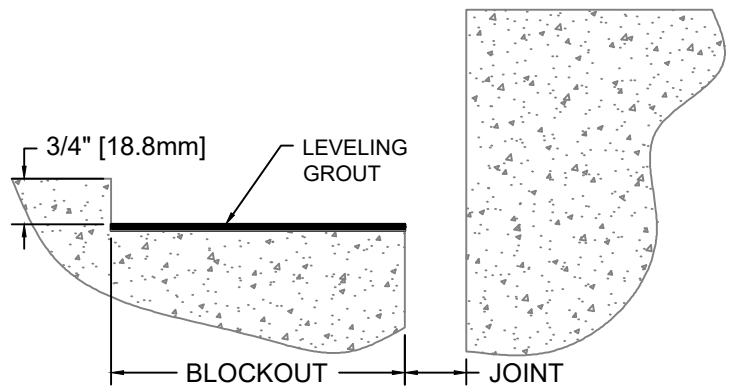
STEP 1

PREPARE BLOCKOUT



ALW-HD

BLOCKOUT DIMESNIONS		
MODEL	BLOCKOUT	JOINT
ALW-1HD	2 7/8"	1"
ALW-2HD	3 3/4"	2"
ALW-3HD	5"	3"
ALW-4HD	4 1/2"	4"
ALW-1HDM	4 3/4"	1"
ALW-2HDM	4 1/4"	2"
ALW-3HDM	4 1/4"	3"
ALW-4HDM	4 1/4"	4"



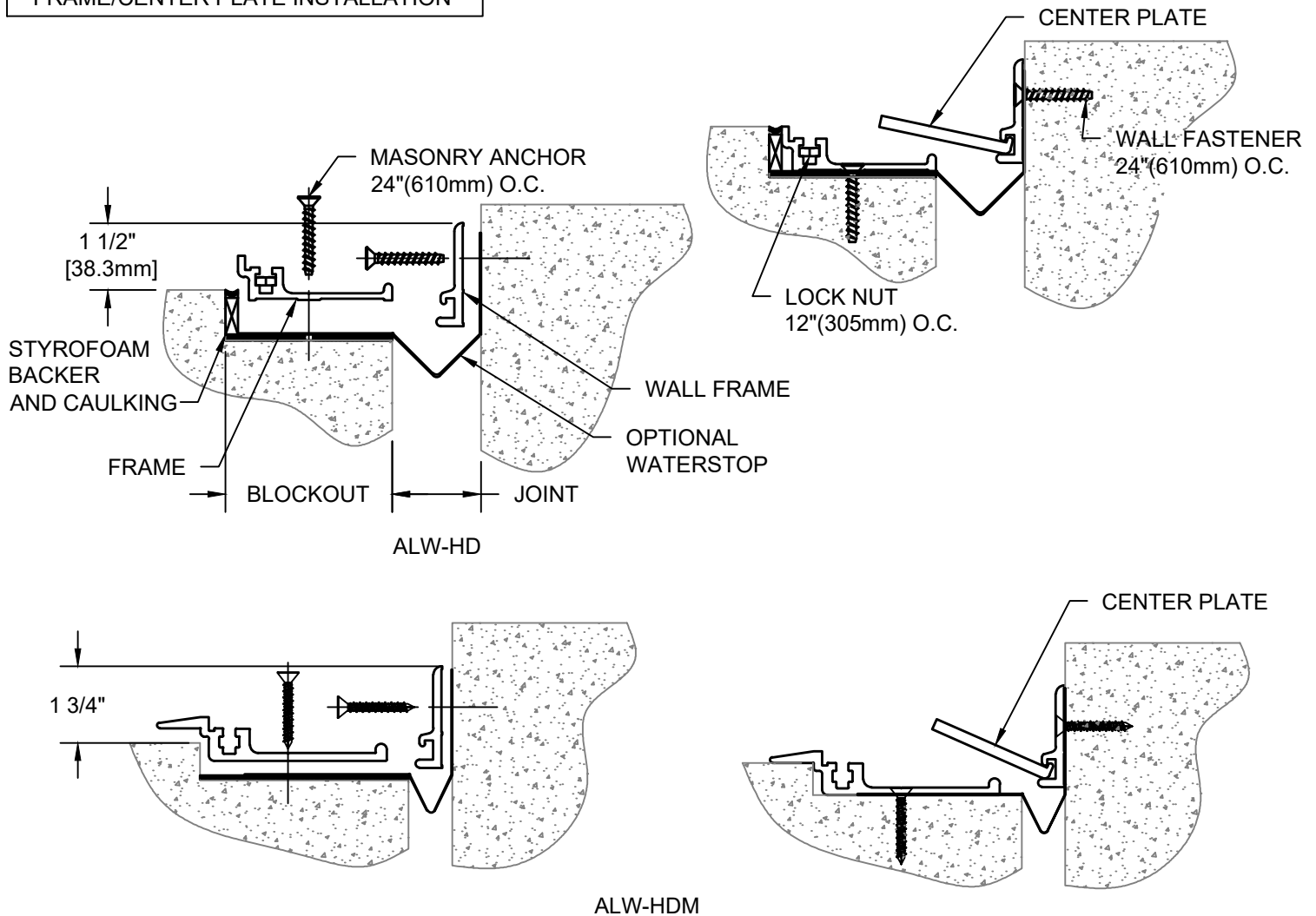
ALW-HDM

Note: The blockouts must be prepared to receive the joint cover. The blockout width will vary with model as indicated above or as noted on the CS shop drawings.

- 1.1) For Models ALW- HD the blockout depth will typically be 1"(26.2mm) and Models ALW-HDM 3/4"(18.8) depth. However, the depth may be adjusted as needed to accommodate a floor finish material when required and as indicated on the architectural drawings and/or CS shop drawings. It is recommended that the blockout be formed a minimum of 1/8" deeper to allow the blockout to be leveled for installation of the joint cover.
- 1.2) Apply a high-strength leveling grout to the base of the blockout to provide a continuous, solid, flat and level base for the joint cover.

STEP 2

FRAME/CENTER PLATE INSTALLATION

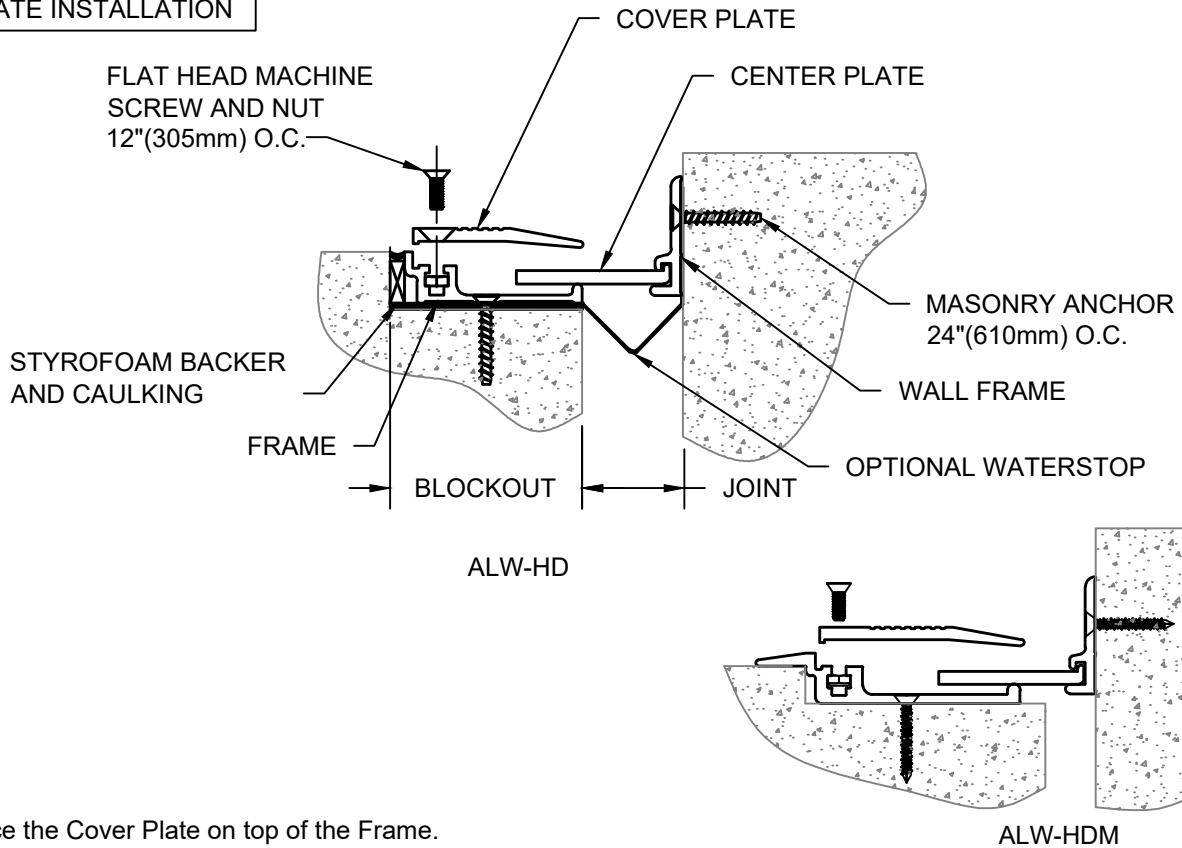


Note: If a CS Fire Barrier is to be installed in the joint, please review the Fire Barrier Installation Instructions supplied, and install **BEFORE** installation Expansion Joint Aluminum Frames. If a Waterstop is to be installed in the joint, please review the Waterstop Installation Instructions supplied, and install **BEFORE** installation Expansion Joint Aluminum Frames.

- 2.1) Place a length of Frame into the blockout, cut to length as needed. The Frame is to sit level, flat and parallel to the edge of the joint. The Frame should not overhang the edge of the slab or sit above the top surface of the slab.
- 2.2) Using the Frame as a template, drill the holes for the supplied anchor bolts. Follow the drilling instructions provided by the anchor bolt manufacturer. Reposition the Frame aligning the drilled holes with the holes in the Frame and fasten in place.
- 2.3) Insert the appropriate number of Lock Nuts (12" o.c.) into the nut slot of the Frame, aligning with the holes in the Serrated Cover Plates.
- 2.4) Repeat the installation procedures for any additional lengths of Frame.
- 2.5) The Wall Frame attaches directly to the face of the wall adjacent to the joint. Measure 1 1/2" for ALW-HD models and 1 3/4" for ALW-HDM models from the top of the slab to the top of the wall frame. Mark a line on the wall surface.
- 2.6) Align the top of the Wall Frame with the line on the wall surface. Mark and drill holes (if needed) for the appropriate wall fasteners using the Frame as a template.
- 2.7) Attach the Wall Frame with the CS supplied wall fasteners.
- 2.8) Repeat the installation procedures for additional lengths of Wall Frame as needed.

STEP 3

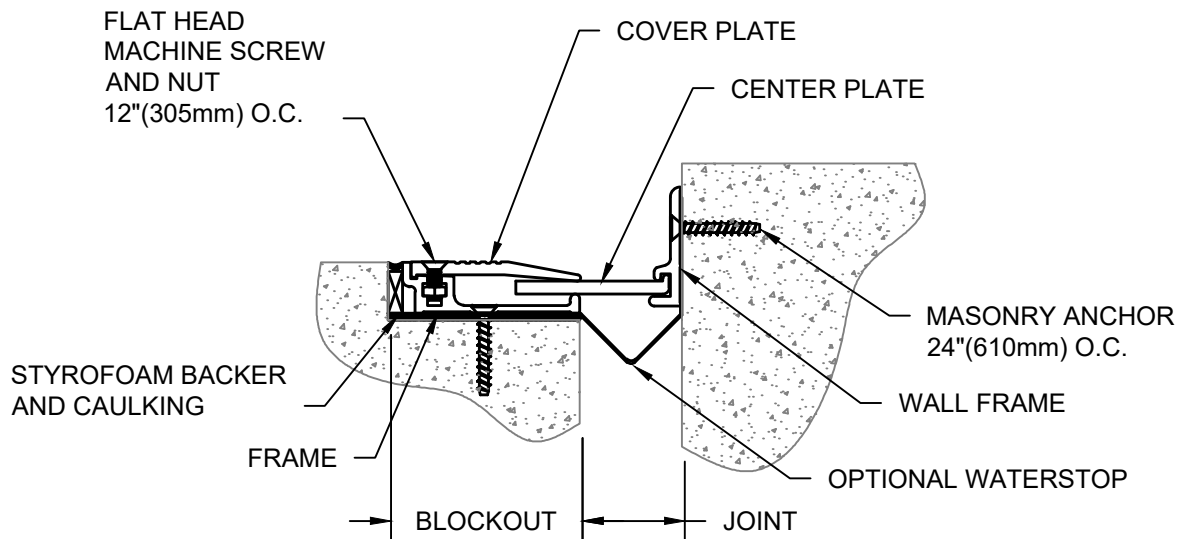
COVER PLATE INSTALLATION



- 3.1) Place the Cover Plate on top of the Frame.
- 3.2) Align the Lock Nuts with the holes of the Cover Plate and attach Cover Plate to Frame using machine screws as shown above. Tighten machine screws securely.
- 3.3) Repeat the installation procedures for any additional lengths of Cover Plate.

STEP 4

COMPLETE INSTALLATION



- 4.1) When installation of the CS Floor Expansion Joint Cover has been completed, remove all residue and foreign matter from the area and joint cover. Clean the Joint Cover and the adjoining surface with proper cleaner.
- 4.2) Protect the Joint Cover until the Architect's final inspection.