

HRB-20HLN HANDRAIL

HIGH LOAD HANDRAIL

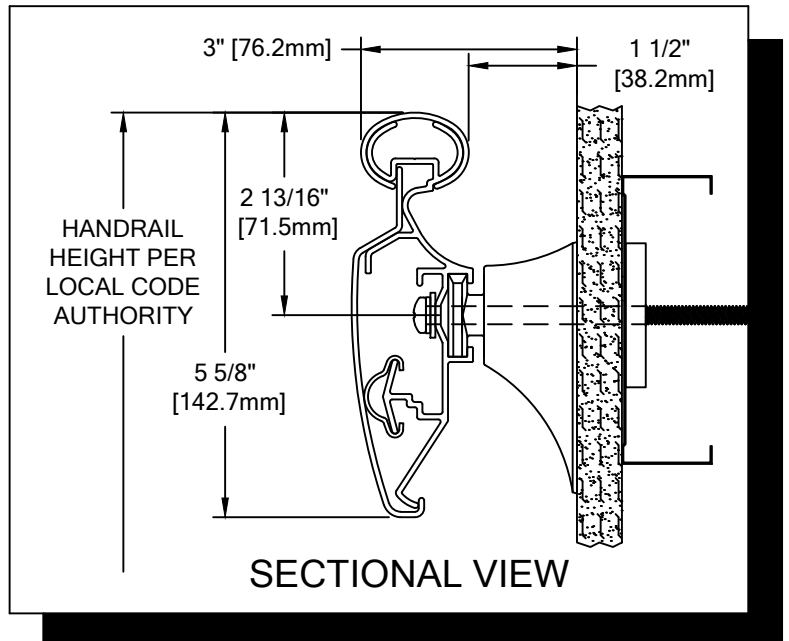
PLEASE READ

PLEASE READ THESE INSTRUCTIONS THOROUGHLY PRIOR TO BEGINNING THE HRB-20HLN HANDRAIL INSTALLATION!

THIS INSTRUCTION SHEET IS INTENDED TO PROVIDE A SPECIFIC GUIDE TO FOLLOW FOR THE INSTALLATION OF THIS HRB-20HLN HANDRAIL. CONTAINED WITHIN IS THE TECHNICAL INFORMATION AND INSTALLATION TECHNIQUES REQUIRED TO COMPLETE AN EFFICIENT, NEAT AND LONG-LASTING INSTALLATION.

INSPECT ALL MATERIALS FOR DAMAGE OR MISSING PARTS. IF YOU DISCOVER DAMAGED OR MISSING MATERIALS, IN THE USA PLEASE NOTIFY THE FACTORY AT (800) 233-8493, AND IN CANADA (888) 895-8955 FOR CUSTOMER SERVICE.

HRB-20HLN HANDRAIL MUST BE INSTALLED IN ACCORDANCE WITH THESE INSTRUCTIONS! FAILURE TO FOLLOW THESE INSTRUCTIONS MAY VOID ANY PRODUCT WARRANTIES AND RESULT IN AN UNSUCCESSFUL INSTALLATION. FOR SPECIFIC QUESTIONS REGARDING THE INSTALLATION OF THIS HRB-20HLN HANDRAIL, PLEASE CALL THE FACTORY IN THE USA AT (800) 233-8493 OR EMAIL IWPTECHSUPPORT@C-SGROUP.COM. IN CANADA CALL (888) 895-8955.



IMPORTANT NOTES

1. ALL LINEAL MATERIAL TO BE SUPPLIED IN STOCK LENGTHS. ALUMINUM AND ACROVYN IN LENGTHS UP TO 20'-0". THIS MATERIAL IS TO BE FIELD CUT USING QUALITY EQUIPMENT TO INSURE THAT ALL CUTS ARE SQUARE. WHEN CUTTING MATERIAL SECTIONS, C/S RECOMMENDS USING AN 80-100 TOOTH CARBIDE TIPPED SAW BLADE OR EQUIVALENT, TO MINIMIZE CHIPPING AND MAINTAIN JOINT ALIGNMENT.
2. RADIAL MATERIAL MAY BE SUPPLIED FACTORY FORMED OR IN STRAIGHT LENGTHS FOR FIELD FORMING. CONSULT FACTORY FOR OPTIONS.
3. ALL DIMENSIONS ARE TYPICAL.
4. FOR DRYWALL/PLASTER WALL CONSTRUCTION, IT IS RECOMMENDED FOR FASTENERS TO BE ENGAGED INTO METAL/WOOD STUDS TO MAINTAIN MAXIMUM PULLOUT STRENGTH. IF DURING INSTALLATION YOU ENCOUNTER SPECIAL WALL CONDITIONS THAT DO NOT ALLOW FOR DIRECT ATTACHMENT TO STUDS PLEASE CONSULT THE LOCAL AUTHORITY HAVING JURISDICTION.
5. INSTALL OUTSIDE CORNERS FIRST.
6. INSTALL LONGEST RUN OF HANDRAIL FIRST.
8. TANGENT POINTS ON FACTORY FORMED RADIAL MATERIAL WILL BE MARKED APPROXIMATELY AND SHOULD BE CUT TO SUIT FIELD CONDITIONS.
9. MATERIAL MUST REACH 65°F MIN. TO 75°F MAX. 24 HOURS PRIOR TO INSTALLATION. THIS IS ESSENTIAL TO MINIMIZE EXPANSION AND CONTRACTION OF MATERIAL.
10. MAY REQUIRE USE OF FIRE PUTTY WHEN INSTALLED ON FIRE WALL WITH TOGGLE BOLTS. REFERENCE INSTRUCTIONS 24FIREPUTTY FOR FIRE PUTTY INSTALLATION
11. THIS HANDRAIL REQUIRES A MINIMUM OF 2 MOUNTING BRACKETS PER UNIT. THE MINIMUM END CAP-TO-END CAP HANDRAIL LENGTH IS 17" [431.8mm].
12. FOR HIGH LOAD HANDRAIL USE A MINIMUM 20 GA. STEEL STUD AND 20 GA. STEEL STRAPPING AND 5/8" GYPSUM WALL BOARD.
13. FOR MORE INFORMATION ON HRB-20HLN HANDRAIL SEE OUR WEBSITE AT www.c-sgroup.com.

HRB-20HLN HANDRAIL

COMPONENTS & WALL FASTENERS



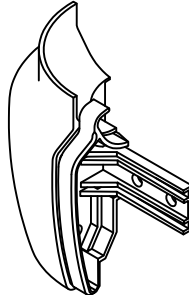
ACROVYN HANDRAIL COVER
(24U800xxx)
ACROVYN CHAMELEON COVER
(24U934xxx)



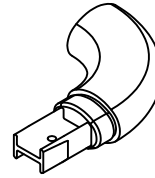
RC-10 CUSHION
(24U952108)



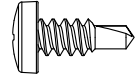
ACROVYN CRASH RAIL COVER
(24U801xxx)
ACROVYN CHAMELEON COVER
(24U940xxx)



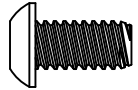
CRASH RAIL ENDCAP
(24I117xxx, LH SHOWN)
(24I118xxx, RH)
CHAMELEON ENDCAP
(24I989xxx, LH SHOWN)
(24I990xxx, RH)



HANDRAIL ENDCAP
(24I840xxx, RH SHOWN)
(24I841xxx, LH)
CHAMELEON END CAP
(24I992xxx, RH SHOWN)
(24I991xxx, LH)



FASTENER #1
#10 X 1/2" PHILLIPS
PANCAKE HD TEK SCREW
(90H083002)



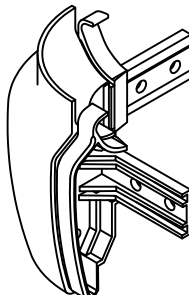
FASTENER #2
1/4-20 X 1/2" BUTTON
SOCKET HEAD CAP SCREW
(90H772002)



ALUMINUM RETAINER
(24A289000)



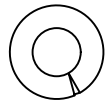
QUICK LOCK
(24I821000)



CRASH RAIL OUTSIDE
CORNER ASSEMBLY



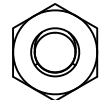
MOUNTING BRACKET
(24I820xxx)



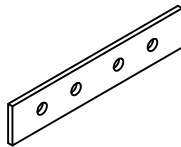
FASTENER #3
1/4" LOCK WASHER
(90H006003)



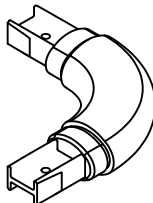
OPTIONAL
HANDRAIL REVEAL
(24I835xxx)



FASTENER #4
1/4-20 HEX NUT
(90H010001)



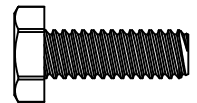
RETAINER SPLICE BAR
(24I976000)



HANDRAIL OUTSIDE
CORNER ASSEMBLY



OPTIONAL
CRASH RAIL REVEAL
(24I834xxx)

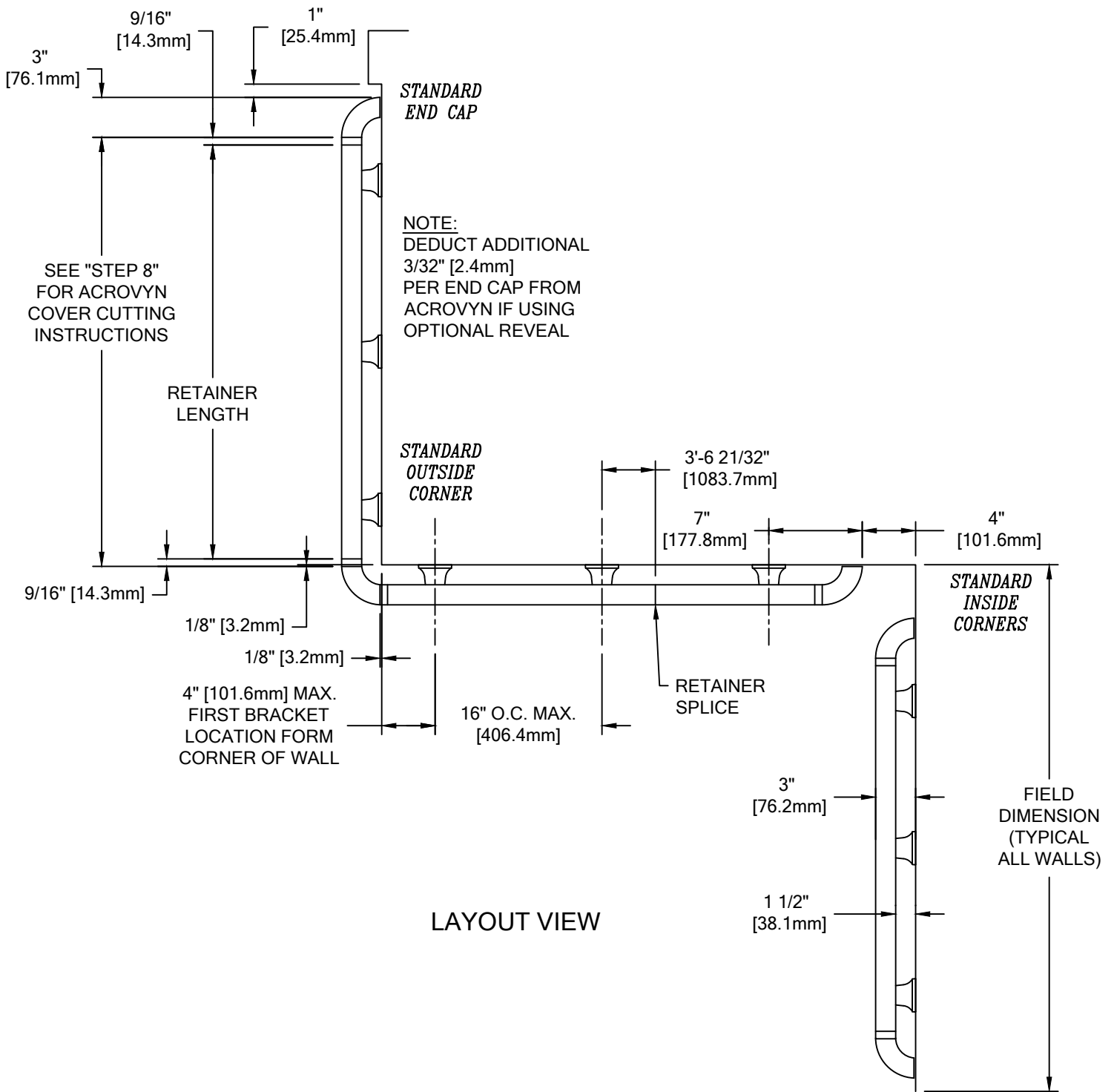


FASTENER #5
1/4-20 X 3/4"
HEX HEAD MACHINE SCREW
(90H008002)

WALL CONDITION	SPECIFIED FASTENER	DRILL DIAMETERS		C/S PART NUMBER
		WALL	RETAINER	
20 GA. STEEL STUD/GYPSUM WALL (HIGH LOAD)	1/4-20 X 5" S/S PHILLIPS PAN HEAD MACHINE SCREW 1/4" S/S TOGGLER WING 1/4" LOCK WASHER 1/4" FLAT WASHER	1/2"	9/32"	90H872004 90H873004 90H006003 90H007003

HRB-20HLN HANDRAIL

LAYOUT VIEW

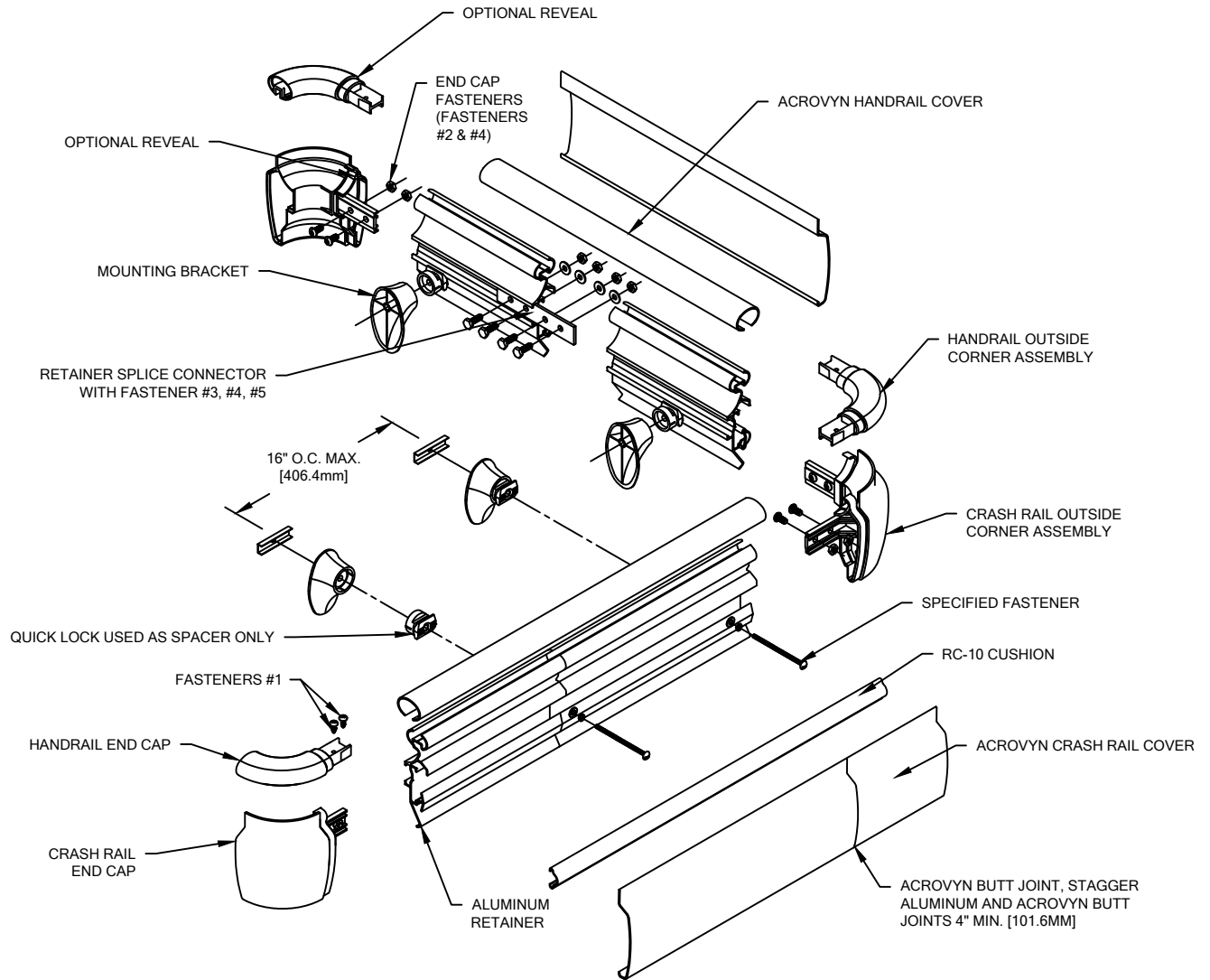


IMPORTANT NOTES

1. ALUMINUM RETAINER SPLICE SHOULD NOT EXCEED 4" [101.6mm] DISTANCE FROM A BRACKET.
2. THE DISTANCE BETWEEN AN ACROVYN SPLICE JOINT AND AN ALUMINUM RETAINER SPLICE JOINT SHOULD BE STAGGERED 4" [101.6mm].

HRB-20HLN HANDRAIL

TYPICAL ASSEMBLY



NOTE: INSTALLATION OF LINEAL OR RADIAL HRB-20HLN HANDRAIL SHOULD BE DONE IN ACCORDANCE WITH THE FOLLOWING INSTRUCTIONS.

1. USING LOCAL CODE REQUIREMENTS, ESTABLISH HANDRAIL HEIGHT ABOVE FINISH FLOOR. DEDUCT 2 13/16" [71.4mm] AND SNAP A CHALK LINE AT THAT HEIGHT. THIS MARKS THE LOCATION OF THE FASTENERS FOR THE HANDRAIL BRACKETS.
2. CUT THE CONTINUOUS ALUMINUM RETAINER TO LENGTH USING THE REQUIRED DEDUCTIONS AS NOTED (SEE LAYOUT VIEW). PRE-DRILL CLEARANCE HOLES FOR THE SPECIFIED FASTENERS IN THE ALUMINUM RETAINER 4" [101.4mm] FROM EACH END. REFERENCE CHART ON PAGE 2 FOR CORRECT DRILL DIAMETERS. ALL OTHER BRACKET HOLES MUST NOT EXCEED 16" [406.4mm] ON CENTER.

NOTE: IT IS RECOMMENDED THAT THE ACROVYN COVERS AND ALUMINUM RETAINER BE CUT WITH AN 80-100 TOOTH CARBIDE TIPPED SAW BLADE OR EQUIVALENT.

3. DRILL CLEARANCE HOLES IN WALL SURFACE FOR MOUNTING HARDWARE, USING THE RETAINER AS A TEMPLATE. REFERENCE CHART ON PAGE 2 FOR CORRECT DRILL DIAMETERS.

NOTE: FASTENERS MUST BE ENGAGED IN BOTH THE STRAPPING AND STUDS.

4. CUT RC-10 CUSHION TO LENGTH NOTING REQUIRED DEDUCTIONS (SEE LAYOUT VIEW) AND INSTALL ONTO ALUMINUM RETAINER.
5. INSTALL EACH SECTION OF ASSEMBLED RETAINER IN SUCCESSION USING THE WALL BRACKETS AND THE APPROPRIATE WALL FASTENERS.

NOTE: HANDRAILS SHOULD BE BOLTED TO MOUNTING BRACKETS THROUGH THE FACE OF THE ALUMINUM RETAINER USING THE QUICK LOCK AS A SPACER.

NOTE: WHEN FIELD FORMING RADIUS HANDRAIL, BE SURE TO APPLY NEEDED PRESSURE FROM BRACKET TO BRACKET.

HRB-20HLN HANDRAIL

END CAP INSTALLATION

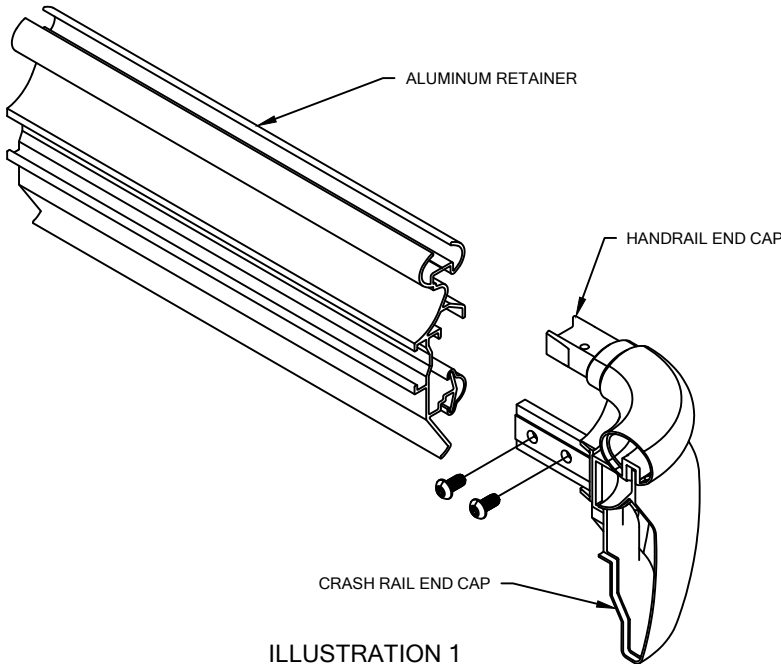
6. ATTACH END CAPS/OR CORNER ASSEMBLIES BY LOOSELY THREADING TWO (2) 1/4-20 X 1/2" BUTTON SOCKET HEAD CAP SCREWS THROUGH THE BACKSIDE OF THE FLANGE OF EACH END CAP (FOUR (4) PER CORNER ASSEMBLY) INTO THEIR RESPECTIVE NUTS ON THE RETAINER SIDE OF THE FLANGE. SLIDE THE FLANGE INTO THE RECEIVER CHANNEL OF THE ALUMINUM RETAINER AND TIGHTEN THE BUTTON SOCKET HEAD CAP SCREWS FOR A SECURE FIT. SEE ILLUSTRATIONS 1 THROUGH 3.
7. ATTACH HANDRAIL END CAP TO RETAINER WITH TWO (2) #10 X 1/2" PHILLIPS PAN HEAD TEK SCREWS.
 - 7.1. INSERT END CAP INTO RETAINER.
 - 7.2. DRILL 1/8" DIAMETER PILOT HOLES THROUGH THE TOP OF THE RETAINER AND END CAP, 7/8" [22.2mm] AND 1 9/16" [39.7mm] FROM THE END OF THE RETAINER.
 - 7.3. REMOVE END CAP AND DRILL 11/64" CLEARANCE HOLES FOR THE #10 X 1/2" PHILLIPS PAN HEAD SCREW.
 - 7.4. ATTACH END CAP TO RETAINER WITH ABOVE MENTIONED SCREWS.

NOTE: TO AID IN LOCATING THE END CAPS CORRECTLY, CUT A 4" [101.6mm] SECTION OF COVER FROM SCRAP AND SNAP IT ON THE RETAINER. LOCATE THE CAP SO IT ALIGNS FLUSH WITH TOP AND BOTTOM OF THE COVER.

8. CUT THE ACROVYN COVERS TO THE PROPER LENGTH. THE COVER LENGTH IS DETERMINED BY MEASURING THE DISTANCE BETWEEN THE INSTALLED END CAPS AND/OR OUTSIDE CORNER ASSEMBLIES.

NOTE: IT IS RECOMMENDED THAT THE ACROVYN COVERS BE CUT SLIGHTLY LONGER (1/32" UP TO 5'-0", 1/16" OVER 5'-0") THAN THE MEASURED DISTANCE. THIS ADDITIONAL LENGTH WILL PROVIDE FOR A TIGHTER COVER-TO-END CAP FIT.

9. SNAP THE HRB-20HLN ACROVYN COVER ONTO THE LOWER PORTION OF THE RETAINER. ALIGN THE TOP OF THE HANDRAIL ACROVYN COVER WITH THE TOP OF THE ALUMINUM RETAINER AND SNAP THE COVER ONTO THE RETAINER.



END CAP ATTACHMENT

ATTACH END CAPS/OUTSIDE CORNERS TO THE RETAINER BY LOOSELY THREADING TWO (2) 1/4-20 X 1/2" BUTTON SOCKET HEAD CAP SCREWS THROUGH THE BACKSIDE OF THE FLANGE OF EACH END CAP (FOUR (4) PER CORNER ASSEMBLY) INTO THEIR RESPECTIVE NUTS ON THE RETAINER SIDE OF THE FLANGE. SLIDE THE FLANGE INTO THE RECEIVER CHANNEL OF THE ALUMINUM RETAINER AND TIGHTEN THE BUTTON SOCKET HEAD CAP SCREWS FOR A SECURE FIT.

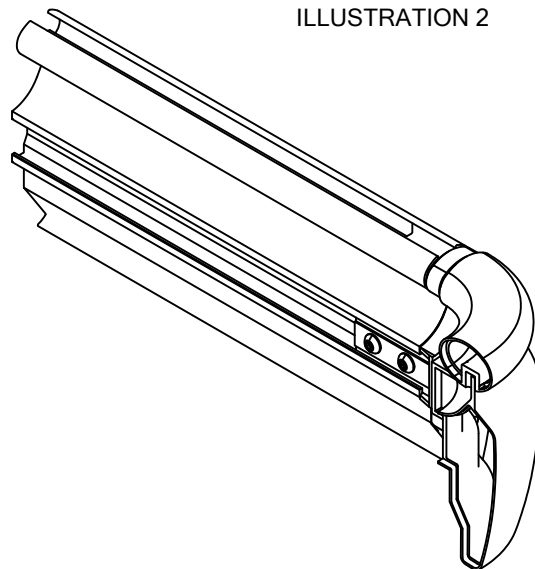
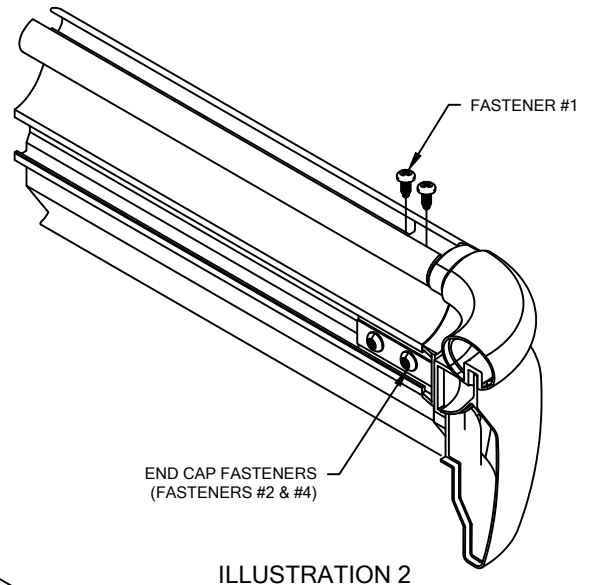


ILLUSTRATION 3

06/24/16