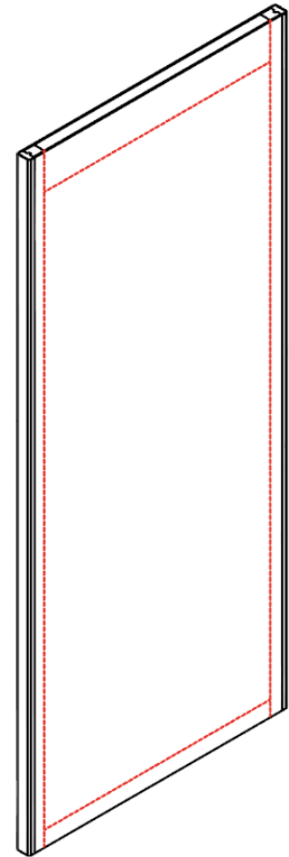


20 Minute Rated Particleboard (PC5-20PP)
Bonded Particleboard Core, 5-Ply Construction, Cat. A, PP

(Fire Test Standards – IBC, UL-10C, CAN/ULC S104, & NFPA 252)

	Single Swing	Pair or Double Egress
Core Type & Standards	Particleboard : ANSI A208.1.2009 grade LD-1 (32 lb/ft ³)	
Complies with CARB Phase I & II Emission Standards		
Maximum Sizes	4'3" x 9'0"	8'0" x 9'0"
Protection Plates	Up to 48" (above bottom of door)	
Door Thickness	1-3/4" (+/- 1/16")	
WDMA Prefit Tolerance	Width: (+/- 1/32") Height & Thickness: (+/- 1/16")	
Weight	5.30lb/ft ² (3070 Door = 111lbs) (4070 Door = 148lbs)	
Crossband	High Density FSC Fiberboard	
Blocking	(Standard) 5" top rail; 1" Bottom Rail; 1" Fixed Internal Stiles (Additional blocking upon request)	
Assembly Adhesive	Face: Type I (waterproof); Core: Type II (water-resistant)	
Replaceable Edge Stiles & Covers	Field Replaceable SCL Stiles. Acrovyn and/or 20GA #4 finish Stainless Steel Replaceable Covers	
Replaceable Edge Profile	Beveled, Square	
Lites	5" From Edges, 1-1/2" From Hardware or Additional Cutouts	
Max Visible Glass Area	1296 in ²	
Lite Frames	Wood beads; Metal – Painted, Wood Veneered, Acrovyn Wrapped	
Glazing	Any listed & labeled (20min or greater)	
Louvers	Not Available	
Electronic Options	Electronic hardware & raceways available	
Hinges	Per NFPA 80 "Table 6.4.3.1"	
Points of Latching	Singles = 1pt	Pairs & DE w/ No Hose Stream = 2pts Double Egress w/ Hose Stream = 4pts
Pivots	Offset w/ intermediate (Center hung not allowed)	
Locks	Mortise & Cylindrical (Max 5" Backset)	
Exit Devices	Surface Vertical Rod (Includes LBR), RIM & Mortised	
Concealed Vertical Rod	Not Available (Must use SCL core)	
Flushbolts	Must Be Extension Type (Metal Door)	
Closing Devices	Mortised or Surface Mounted	
Door Bottoms	Mortised or Surface Mounted	
Transoms	Available – Max opening size 4' x 9'	



Standard



Alternate

