

**ATTENTION**

Inspect all materials for damage or missing parts. If you discover damaged or missing materials, in the USA please notify the factory at (800) 233-8493, and in Canada (888) 895-8955 for customer service.

Construction Specialties (CS) products must be installed in accordance with their respective instructions! Failure to follow the instructions may void any product warranties and result in an unsuccessful installation. For specific questions regarding installation of any CS product, please call the factory in the USA at (800) 233-8493 or email [iwptechsupport@c-sgroup.com](mailto:iwptechsupport@c-sgroup.com). If in Canada, please call (888) 895-8955.

For more information on Construction Specialties products, visit our website at [www.c-sgroup.com](http://www.c-sgroup.com).

**IMPORTANT NOTES****GENERAL**

1. Material must reach 65°F Min. to 75°F Max. 24 hours prior to installation. This is essential to minimize expansion and contraction of material.
2. For drywall/plaster wall construction, it is recommended for fasteners to be engaged into Metal/Wood studs to maintain maximum pullout strength. If during installation you encounter special wall conditions that do not allow for direct attachment to the studs, please consult the local authority having jurisdiction.
3. All dimensions are typical.

**ACROVYN**

4. All linear material to be supplied in stock lengths. This material is to be field cut using quality equipment to insure that all cuts are square. When cutting material sections, CS recommends using an 80-100 tooth carbide tipped saw blade or equivalent, to minimize chipping.
  - a. Aluminum retainer length supplied at 10'-0".
  - b. Acrovyn cover length supplied at 10'-0".
  - c. FSC-25 cover maximum supplied length is 9'-6".
  - d. SSM-25 back-up strip maximum supplied length is 10'-0".
  - e. Aluminum retainer length for FS-10RN, SFS-20RN, FS-10MRN, FS-10N, SFS-10N, and FS-10MN will be supplied at 10'-2".
5. Due to the radius, the following models are not recommended for partial height installation. FS-10RN, SFS-20RN, FS-10MRN, FS-10N, SFS-10N, FS-10MN, SM-10N, and SSM-10N.

**STAINLESS STEEL**

6. Stainless steel material supplied to customer specified lengths, and cannot be modified at jobsite. To do so can void the warranty.

**ALUMINUM CORNER GUARDS**

7. Aluminum (AC-O8) material supplied to customer specified lengths, and cannot be modified at jobsite. To do so can void the warranty.

**WOOD/METAL**

8. Wood/metal material supplied to customer specified lengths, and cannot be modified at jobsite. To do so can void the warranty.

**LEXAN**

9. LG Corner guards supplied without pre-drilled holes are not supplied with mounting fasteners, tape or adhesive with the exception of LG-034. For model LG-034, fasteners are always supplied, and holes are not pre-drilled.
10. LG-034 Corner guards are not available in odd angles.
11. All linear material to be supplied in stock lengths. This material is to be field cut using quality equipment to insure that all cuts are square. When cutting material sections, CS recommends using an 80-100 tooth carbide tipped saw blade or equivalent, to minimize chipping.
- a. Lexan material supplied in stock lengths of 4', 8', or 10' based on requirements.