

**| Suggested Specifications | Section 10 26 00  
CS Acrovyn® 4000 Models DEPL-40N, DEPL-60N, DEPU-40N and DEPU-60N  
(Acrovyn Door Edge Protector)**

**Part 1 - General**

**1.01 Summary**

- A.** This section includes the following types of wall protection systems:
  - 1.** Door Protection
- B.** Related sections: The following sections contain requirements related to this section:
  - 1.** Handrails, Corner Guards, Bumper Guards, Crash Rails, Accent Rails, Wall Covering, Wall Panels; refer to section 10 26 00 "Wall and Door Protection"

**1.02 References**

- A.** National codes (IBC, UBC, SBCCI, BOCA and Life Safety)
- B.** American Society for Testing and Materials (ASTM)
- C.** National Fire Protection Association (NFPA 252 fire test)
- D.** Underwriters Laboratories (UL-10C positive pressure fire test)

**1.03 Submittals**

General: Submit the following in accordance with conditions of contract and Division 1 specification section 01 33 00 "Submittal Procedures":

- A.** Product data and detailed specifications for each system component and installation accessory required, including installation methods for each type of substrate.
- B.** Shop drawings showing locations, extent and installation details of door protection products.
- C.** Samples for verification purposes: Submit the following samples, as proposed for this work, for verification of color, texture, pattern and thickness:
  - 1.** Sample of each product specified.
- D.** Product test reports from a qualified independent testing laboratory showing compliance of each component with requirements indicated.
- E.** Maintenance data for door protection system components for inclusion in the operating and maintenance manuals specified in Division 1.

**1.04 Quality Assurance**

- A.** Installer qualifications: Engage an installer who has no less than 3 years experience in installation of door protection products similar in complexity to those required for this project.
- B.** Manufacturer's qualifications: Not less than 5 years experience in the production of specified products and a record of successful in-service performance.
- C.** Code Compliance: Door protection products should conform to all applicable codes including IBC, UBC, SBCCI, BOCA and Life Safety.
- D.** Fire performance characteristics: Provide engineered PETG door protection products with an Intertek/Warnock Hersey label indicating that they are identical to those tested in accordance with UL-10C Positive Pressure and NFPA 252.
- E.** Chemical and stain resistance: Provide door protection products with chemical and stain resistance in accordance with ASTM D543.

- F. Color Match: Provide door protection products that are color matched in accordance with the following:
  - 1. Delta Ecmc of no greater than 1.0 using CIELab color space. (Specifier note: Construction Specialties' colors are matched under cool white fluorescent lighting and computer controlled within manufacturing tolerances. Color may vary if alternate lighting sources are present.)
- G. Single source responsibility: Provide all components of the wall protection system manufactured by the same company to ensure compatibility of color, texture and physical properties.

### 1.05 Delivery, Storage and Handling

- A. Deliver materials to the project site in unopened original factory packaging clearly labeled to show manufacturer.
- B. Store materials in original, undamaged packaging in a clean, dry place out of direct sunlight and exposure to the elements. A room temperature of 40-100°F (4-38°C) should be maintained.
- C. Materials must be stored flat.

### 1.06 Project Conditions

- A. Materials must be acclimated in an environment of 65-75°F (18-24°C) for at least 24 hours prior to beginning the installation.
- B. Installation areas must be enclosed and weatherproofed before installation commences.

## Part 2 - Products

### 2.01 Manufacturers

A. Basis of Design - Construction Specialties, Inc., 3 Werner Way, Lebanon, NJ 08833 USA 800-233-8493.

email: [cet@csgroup.com](mailto:cet@csgroup.com)

B. Drawings and specifications are based on manufacturer's literature from Construction Specialties, Inc. No substitutions.

### 2.02 Materials

- A. Engineered PETG: Material should be high-impact Acrovyn 4000 with Suede texture in nominal .040" (1.02mm) thickness. Chemical and stain resistance should be per ASTM D543 standards as established by the manufacturer. Colors to be indicated in the finish schedule from one of manufacturer's available colors and patterns.

### 2.03 Door Protection

- A. Door Edge Protectors to be CS Acrovyn: Manufactured in rigid Acrovyn 4000 nominal .040" (1.02mm) or .060" (1.52mm) thick high-impact sheet.
  - 1. **Model DEPL-40N Factory-formed L-shaped door edge protector in .040" (1.02mm) thickness with 1" (25.4mm) leg and supplied to specified height 32-114" (0.8-2.9m). Material to be supplied with adhesive or factory applied double-faced tape as appropriate for the intended application. Specify DEPL-60N for .060" (1.52mm) thickness. Specify angle if other than 90°. Select from one of**

**Acrovyn solid colors or Chameleon simulated patterns.** [Specifier note: refer to the Acrovyn Cradle to Cradle Product Summary at [www.acrovyn.com/c2c](http://www.acrovyn.com/c2c) to determine which colors and patterns are *Cradle to Cradle Certified™* Gold or Silver for Acrovyn door protection (exception: adhesive). *Cradle to Cradle Certified™* is a certification mark licensed by the Cradle to Cradle Products Innovation Institute.]

- 2. Model DEPU-40N Factory-formed U-shaped door edge protector in .040" (1.02mm) thickness with 1" (25.4mm) leg and supplied to specified height 32-114" (0.8-2.9m). Material to be supplied with adhesive or factory applied double-faced tape as appropriate for the intended application. Specify DEPL-60N for .060" (1.52mm) thickness. Specify angle if other than 90°. Select from one of Acrovyn solid colors or Chameleon simulated patterns.** [Specifier note: refer to the Acrovyn Cradle to Cradle Product Summary at [www.acrovyn.com/c2c](http://www.acrovyn.com/c2c) to determine which colors and patterns are *Cradle to Cradle Certified™* Gold or Silver for Acrovyn door protection (exception: adhesive). *Cradle to Cradle Certified™* is a certification mark licensed by the Cradle to Cradle Products Innovation Institute.]

#### 2.04 Fabrication

- A. General: Fabricate door protection products to comply with requirements indicated for design, dimensions, detail, finish and sizes.

#### 2.05 Accessories

- A. Adhesive: Acrovyn door edge protection shall be furnished as a complete packaged system, including appropriate standard adhesive or optional double-faced tape.

### Part 3 - Execution

#### 3.01 Examination

- A. Verification of conditions: Examine areas and conditions under which work is to be performed and identify conditions detrimental to proper or timely completion.
1. Do not proceed until unsatisfactory conditions have been corrected.

#### 3.02 Preparation

- A. Surface preparation: Prior to installation, clean substrate to remove dirt, debris and loose particles. Perform additional preparation procedures as required by manufacturer's instructions.
- B. Protection: Take all necessary steps to prevent damage to material during installation as required in manufacturer's installation instructions.

#### 3.03 Installation

- A. Install the work of this section in strict accordance with the manufacturer's recommendations using approved adhesive or optional double-faced tape and locating all components firmly into position, level and plumb.
- B. Temperature at the time of installation must be between 65-75°F (18-24°C) and be maintained for at least 48 hours after the installation, to allow for proper adhesive set up.
- C. Relative humidity shall not exceed 80%.

- D.** Do not expose door protection to direct sunlight during or after installation. This will cause the surface temperature to rise, which in turn will cause bubbles and delamination.

**3.04 Cleaning**

- A.** General: Immediately upon completion of installation, clean door protection products and accessories in accordance with manufacturer's recommended cleaning method.
- B.** Remove surplus materials, rubbish and debris resulting from installation as work progresses and upon completion of work.

**3.05 Protection**

- A.** Protect installed materials to prevent damage by other trades. Use materials that may be easily removed without leaving residue or permanent stains.