

NORTHERN MANUFACTURING

120 Carrier Drive
Toronto, ON, Canada M9W 5R1
Tel: 416-740-2090

SAFETY DATA SHEET

Issuing Date 05-Aug-2016

Revision Date 07-May-2018

Revision Number 3

1. Identification of the Substance/Preparation and of the Company/Undertaking

Product identifier

Product Name EPOXY ADHESIVE PART B

Other means of identification

Product Code(s) NOMAD-PART B

Product Technology Epoxy B side

None

Curing chemical. FOR INDUSTRIAL USE ONLY.

Restrictions on use: Do not use this product for any use other than intended

ManufacturerAddress

Northern Manufacturing
111 Royal Group Crescent
Woodbridge, ON, Canada
L4H 1X9

Company Phone Number 508-836-0280 (8AM - 5PM EST) (M-F)

Emergency Telephone Chemtrec 1-800-424-9300 (24 Hours)

Chemtrec International Phone +1 703 527-3887

2. Hazards Identification

Classification

GHS Classification in accordance with 29 CFR 1910 (OSHA HCS). This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200).

Acute toxicity - Oral	Category 4
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 1
Respiratory sensitization	Category 1
Skin sensitization	Category 1
Germ cell mutagenicity	Category 2
Reproductive toxicity	Category 2

Emergency Overview

DANGER

Hazard statements

Harmful if swallowed
Causes skin irritation
Causes serious eye damage

May cause allergy or asthma symptoms or breathing difficulties if inhaled
 May cause an allergic skin reaction
 Suspected of causing genetic defects
 Suspected of damaging fertility or the unborn child



Appearance Viscous Black

Physical state Paste

Odor Mild amine odor

Precautionary Statements - Prevention

Obtain special instructions before use
 Do not handle until all safety precautions have been read and understood
 Use personal protective equipment as required
 Wash face, hands and any exposed skin thoroughly after handling
 Do not eat, drink or smoke when using this product
 Avoid breathing dust, fumes, or vapors
 In case of inadequate ventilation wear respiratory protection
 Contaminated work clothing should not be allowed out of the workplace
 Wear protective gloves

Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 Immediately call a POISON CENTER or doctor/physician
 IF ON SKIN: Wash with plenty of soap and water
 Take off contaminated clothing and wash before reuse
 If skin irritation or rash occurs: Get medical advice/attention
 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing
 If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician
 IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell
 Rinse mouth

Precautionary Statements - Storage

Store locked up
 Store in a well-ventilated place. Keep container tightly closed

Precautionary Statements - Disposal

Dispose of contents/container in accordance with local/regional/international regulations

Hazards Not Otherwise Classified (HNOC)

Other Information

May be harmful in contact with skin, Very toxic to aquatic life with long lasting effects, Toxic to aquatic life
 89.596% of the mixture consists of ingredient(s) of unknown toxicity

3. Composition/Information on Ingredients

Substance

Chemical Family Epoxy B Side

Chemical name	CAS No.	Weight-%	Trade secret
N-Aminoethylpiperazine	140-31-8	1 - 3	*

Bisphenol A	80-05-7	1 - 3	*
Diethylenetriamine	111-40-0	1 - 2	*
Phenol, 4-nonyl-, branched	84852-15-3	<1.0	*
4-tert-Butylphenol	98-54-4	0.1 - 0.3	*
1,2-Ethylenediamine	107-15-3	0.1 - 0.3	*

* The exact percentage (concentration) of composition may have been withheld as a trade secret.

4. First Aid Measures

Description of first aid measures

General advice	Use first aid treatment according to the nature of the injury. For further assistance, contact your local Poison Control Center. In case of accident or unwellness, seek medical advice immediately (show directions for use or safety data sheet if possible).
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Call a physician if irritation persists.
Skin contact	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. If symptoms persist, call a physician. Wash contaminated clothing before reuse.
Inhalation	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If breathing is irregular or stopped, administer artificial respiration. Administer oxygen if breathing is difficult. If symptoms persist, call a physician.
Ingestion	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. Call a physician or Poison Control Center immediately.
Self-protection of the first aider	First Aider: Pay attention to self-protection. Ensure that medical personnel are aware of the material(s) involved and take precautions to protect themselves.

Most important symptoms and effects, both acute and delayed

Symptoms	May cause allergic skin reaction. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
-----------------	--

Indication of any immediate medical attention and special treatment needed

Note to physicians	Treat symptomatically.
---------------------------	------------------------

5. Fire-Fighting Measures

Suitable Extinguishing Media

Foam, Dry Chemical, Carbon Dioxide (CO₂);

Unsuitable extinguishing media	Caution: Use of water spray when fighting fire may be inefficient.
---------------------------------------	--

Specific hazards arising from the chemical

Incomplete combustion and thermolysis may produce gases of varying toxicity such as carbon monoxide, carbon dioxide, various hydrocarbons, aldehydes and soot. These may be highly dangerous if inhaled in confined spaces or at high concentration. Cool closed containers exposed to fire with water spray. Do not allow run-off from fire fighting to enter drains or water ways. Dike for water control.

Hazardous combustion products

Irritating or toxic substances may be emitted upon burning, combustion or decomposition. See Section 10 Hazardous Decomposition Products for additional information.

Explosion data

Sensitivity to Mechanical Impact	None.
---	-------

Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. Accidental Release Measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Ensure adequate ventilation, especially in confined areas.

Other Information Use personal protective equipment as required.

For Emergency Responders Use personal protective equipment as required.

Environmental precautions

Environmental precautions Do not allow into any sewer, on the ground or into any body of water. See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Pick up and transfer to properly labeled containers.

7. Handling and Storage

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place.

Incompatible materials Acids; Bases; Strong oxidizing agents; Product slowly corrodes copper, aluminum, zinc and galvanized surfaces. Reaction with peroxides may result in violent decomposition of peroxide.

8. Exposure Controls/Personal Protection

Control parameters

Exposure Limits The following ingredients are the only ingredients of the product above the cut-off level (or level that contributes to the hazard classification of the mixture) which have an exposure limit applicable in the region for which this safety data sheet is intended or other recommended limit. At this time, the other relevant constituents have no known exposure limits from the sources listed here

Chemical name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Diethylenetriamine 111-40-0	TWA: 1 ppm S*	(vacated) TWA: 1 ppm (vacated) TWA: 4 mg/m ³	TWA: 1 ppm TWA: 4 mg/m ³
1,2-Ethylenediamine 107-15-3	TWA: 10 ppm S*	TWA: 10 ppm TWA: 25 mg/m ³ (vacated) TWA: 10 ppm (vacated) TWA: 25 mg/m ³	IDLH: 1000 ppm TWA: 10 ppm TWA: 25 mg/m ³

Appropriate engineering controls

Engineering controls Showers
Eyewash stations
Ventilation systems

Individual protection measures, such as personal protective equipment

Eye/face protection	Splash Goggles. Avoid contact with eyes.
Skin and body protection	Wear protective gloves and protective clothing.
Respiratory protection	If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.
General hygiene considerations	Handle in accordance with good industrial hygiene and safety practice.

9. Physical and Chemical Properties**Information on basic physical and chemical properties**

Physical state	Paste	Odor	Mild amine odor
Appearance	Viscous	Odor threshold	N/A
Color	Black		

<u>Property</u>	<u>Values</u>	<u>Remarks</u>	<u>Method</u>
pH	N/A		
Melting point / freezing point	N/A		
Boiling point / boiling range	N/A		
Flash point	> 110 °C		
Evaporation rate	N/A		
Flammability (solid, gas)	N/A		
Flammability Limit in Air			
Upper flammability limit:	N/A		
Lower flammability limit:	N/A		
Vapor pressure	N/A		
Vapor density	N/A		
Relative density	1.96		
Water solubility	Negligible		
Solubility in other solvents	N/A		
Partition coefficient	N/A		
Autoignition temperature	N/A		
Decomposition temperature	N/A		
Kinematic viscosity	N/A cSt		
Dynamic viscosity	N/A cps @ 25° C		
Explosive properties	Not an explosive		
Oxidizing properties	N/A		

Other Information

Softening point	N/A
Molecular weight	N/A
VOC Content (%)	<1 g/L
Liquid Density	16.3 pounds/gallon
Bulk density	N/A

10. Stability and Reactivity**Reactivity**

No data available

Chemical stability

Stable under recommended storage conditions.

Possibility of hazardous reactions

None under normal processing.

Conditions to avoid

Keep out of reach of children. Avoid moisture. Incompatible materials.

Incompatible materials

Acids; Bases; Strong oxidizing agents; Product slowly corrodes copper, aluminum, zinc and galvanized surfaces. Reaction with peroxides may result in violent decomposition of peroxide.

Hazardous decomposition products

Carbon oxides; Nitrogen oxides (NOx). Thermal decomposition can lead to release of toxic/corrosive gases and vapors. Nitric acid. Ammonia. Flammable hydrocarbon fragments.

11. Toxicological Information

Information on likely routes of exposure

Product Information	The product has not been tested.
Inhalation	Remove to fresh air.
Eye contact	Avoid contact with eyes. Irritating to eyes.
Skin contact	Avoid contact with skin. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons.
Ingestion	Not an expected route of exposure. Do NOT taste or swallow. Harmful if swallowed.
Component Information	Caution - This preparation contains a substance not yet fully tested

Chemical name	ATEmix (oral)	ATEmix (dermal)	Inhalation LC50
N-Aminoethylpiperazine 140-31-8	= 2140 µL/kg (Rat)	= 880 µL/kg (Rabbit)	-
Bisphenol A 80-05-7	= 3300 mg/kg (Rat)	= 3 mL/kg (Rabbit)	> 0.17 mg/L (Rat) 6 h
Diethylenetriamine 111-40-0	= 1080 mg/kg (Rat)	= 672 mg/kg (Rabbit)	= 70 mg/L (Rat) 4 h
Phenol, 4-nonyl-, branched 84852-15-3	= 1300 mg/kg (Rat)	= 2031 mg/kg (Rabbit)	-
4-tert-Butylphenol 98-54-4	= 3250 µL/kg (Rat)	= 2318 mg/kg (Rabbit)	-
1,2-Ethylenediamine 107-15-3	= 637 mg/kg (Rat)	= 560 mg/kg (Rabbit)	-

Information on toxicological effects

N/A.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	Irritating to skin. Repeated or prolonged contact may cause skin irritation and dermatitis.
Serious eye damage/eye irritation	Irritating to eyes.
Irritation	Irritating to eyes and skin.
Sensitization	May cause sensitization by inhalation and skin contact.
Germ cell mutagenicity	Contains a known or suspected mutagen.
Carcinogenicity	This product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP.
Reproductive toxicity	Category 2: Substances which should be regarded as if they impair fertility in humans.
STOT - single exposure	N/A.
STOT - repeated exposure	N/A.
Chronic Toxicity	Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitization of susceptible persons. Contains a known or suspected reproductive toxin.
Target organ effects	May cause harm to the unborn child. May produce an allergic reaction.
Aspiration hazard	Eyes, Skin, Blood. N/A.

Numerical measures of toxicity - Product Information

Unknown acute toxicity 89.596% of the mixture consists of ingredient(s) of unknown toxicity
The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral)	1,441.00 mg/kg
ATEmix (dermal)	2,197.00 mg/kg
ATEmix (inhalation-dust/mist)	694.00 mg/l

12. Ecological Information

Ecotoxicity

Very toxic to aquatic life with long lasting effects

91.108 % of the mixture consists of component(s) of unknown hazards to the aquatic environment

Chemical name	Algae/aquatic plants	Fish	Crustacea
N-Aminoethylpiperazine 140-31-8	495: 72 h Pseudokirchneriella subcapitata mg/L EC50	100: 96 h Oncorhynchus mykiss mg/L LC50 semi-static 1950 - 2460: 96 h Pimephales promelas mg/L LC50 flow-through 1000: 96 h Poecilia reticulata mg/L LC50 semi-static	32: 48 h Daphnia magna mg/L EC50
Bisphenol A 80-05-7	2.5: 96 h Pseudokirchneriella subcapitata mg/L EC50	9.9: 96 h Brachydanio rerio mg/L LC50 static 4.0 - 5.5: 96 h Pimephales promelas mg/L LC50 static 4: 96 h Oncorhynchus mykiss mg/L LC50 3.6 - 5.4: 96 h Pimephales promelas mg/L LC50	9.2 - 11.4: 48 h Daphnia magna mg/L EC50 Static 3.9: 48 h Daphnia magna mg/L EC50 10.2: 48 h Daphnia magna mg/L EC50
Diethylenetriamine 111-40-0	345.6: 96 h Pseudokirchneriella subcapitata mg/L EC50 592: 96 h Desmodesmus subspicatus mg/L EC50 1164: 72 h Pseudokirchneriella subcapitata mg/L EC50	1014: 96 h Poecilia reticulata mg/L LC50 semi-static 430: 96 h Leuciscus idus mg/L LC50 semi-static 248: 96 h Poecilia reticulata mg/L LC50 static	37: 24 h Daphnia magna mg/L EC50 16: 48 h Daphnia magna mg/L EC50
Phenol, 4-nonyl-, branched 84852-15-3	0.16 - 0.72: 72 h Pseudokirchneriella subcapitata mg/L EC50 static 0.36 - 0.48: 96 h Pseudokirchneriella subcapitata mg/L EC50 static 1.3: 72 h Desmodesmus subspicatus mg/L EC50	0.135: 96 h Pimephales promelas mg/L LC50 flow-through 0.1351: 96 h Lepomis macrochirus mg/L LC50 flow-through	0.14: 48 h Daphnia magna mg/L EC50
4-tert-Butylphenol 98-54-4	11.2: 72 h Desmodesmus subspicatus mg/L EC50	6.9: 96 h Cyprinus carpio mg/L LC50 static 4.71 - 5.62: 96 h Pimephales promelas mg/L LC50 flow-through	3.4 - 4.5: 48 h Daphnia magna mg/L EC50 Static 3.9: 48 h Daphnia magna mg/L EC50
1,2-Ethylenediamine 107-15-3	151: 96 h Pseudokirchneriella subcapitata mg/L EC50 645: 72 h Pseudokirchneriella subcapitata mg/L EC50	115.7: 96 h Pimephales promelas mg/L LC50 semi-static 191 - 254: 96 h Pimephales promelas mg/L LC50 flow-through 98.6 - 131.6: 96 h Pimephales promelas mg/L LC50 static 180 - 560: 96 h Poecilia reticulata mg/L LC50 semi-static	17: 48 h Daphnia magna mg/L EC50

Persistence and degradability

N/A

Chemical name	Partition coefficient
N-Aminoethylpiperazine 140-31-8	-1.48
Bisphenol A 80-05-7	2.2
Diethylenetriamine 111-40-0	-1.3
4-tert-Butylphenol 98-54-4	2.44
1,2-Ethylenediamine 107-15-3	-1.221

Other adverse effects

N/A

Ozone depletion potential (ODP) N/A

13. Disposal Considerations

Waste treatment methods

Disposal of Wastes Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging Do not reuse container.

Chemical name	California Hazardous Waste Status
Diethylenetriamine 111-40-0	Toxic
1,2-Ethylenediamine 107-15-3	Toxic

14. Transport Information

DOT Not regulated

ICAO (air) Not regulated

IATA Not regulated

IMDG Not regulated

15. Regulatory Information

International Inventories

TSCA All components of this product are either exempt or included on the TSCA Inventory in compliance with the Toxic Substances Control Act.

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical name	CAS No.	Weight-%	SARA 313 - Threshold Values %
Bisphenol A - 80-05-7	80-05-7	1 - 3	1.0
Phenol, 4-nonyl-, branched - 84852-15-3	84852-15-3	<1.0	1.0

SARA 311/312 Hazard Categories

Acute Health Hazard	Yes
Chronic Health Hazard	Yes
Fire Hazard	No
Sudden Release of Pressure Hazard	No
Reactive Hazard	No

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

Chemical name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
1,2-Ethylenediamine 107-15-3	5000 lb			X

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

Chemical name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
1,2-Ethylenediamine 107-15-3	5000 lb	5000 lb	RQ 5000 lb final RQ RQ 2270 kg final RQ

US State Regulations

The following chemicals may be contained in this product in de minimis amounts not required for listing in section 3. However, these chemicals do appear on some state Right-to-Know (RTK) and/or other hazardous substance lists. Please check your state's listings for more information.

California Proposition 65

This product contains the following Proposition 65 chemicals

Chemical name	California Proposition 65
Bisphenol A - 80-05-7	Female Reproductive
ethanol - 64-17-5	Carcinogen Developmental

U.S. State Right-to-Know Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
N-Aminoethylpiperazine 140-31-8	X	X	X
Bisphenol A 80-05-7	X	X	X
Diethylenetriamine 111-40-0	X	X	X
1,2-Ethylenediamine 107-15-3	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other Information

NFPA	Health hazards 0	Flammability N/A	Instability N/A	Physical and chemical properties -
HMIS	Health hazards 2*	Flammability 1	Physical hazards 0	Personal Protection X
<i>Chronic Hazard Star Legend</i>	* = Chronic Health Hazard			

Prepared By Key Polymer Corp Compliance\
 Issuing Date 05-Aug-2016
 Revision Date 07-May-2018

Revision Note

N/A

Disclaimer

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief

at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet